

# **HIGH LUMINOSITY INTERACTION REGION DESIGN FOR COLLISIONS WITH DETECTOR SOLENOID\***

Catia Milardi

**LFF Workshop Napoli November, 22-23 2012**

\*Work supported by the EuCARD research programme, within the "Assessment of Novel Accelerator Concepts" work package (ANAC-WP11).

# Outline

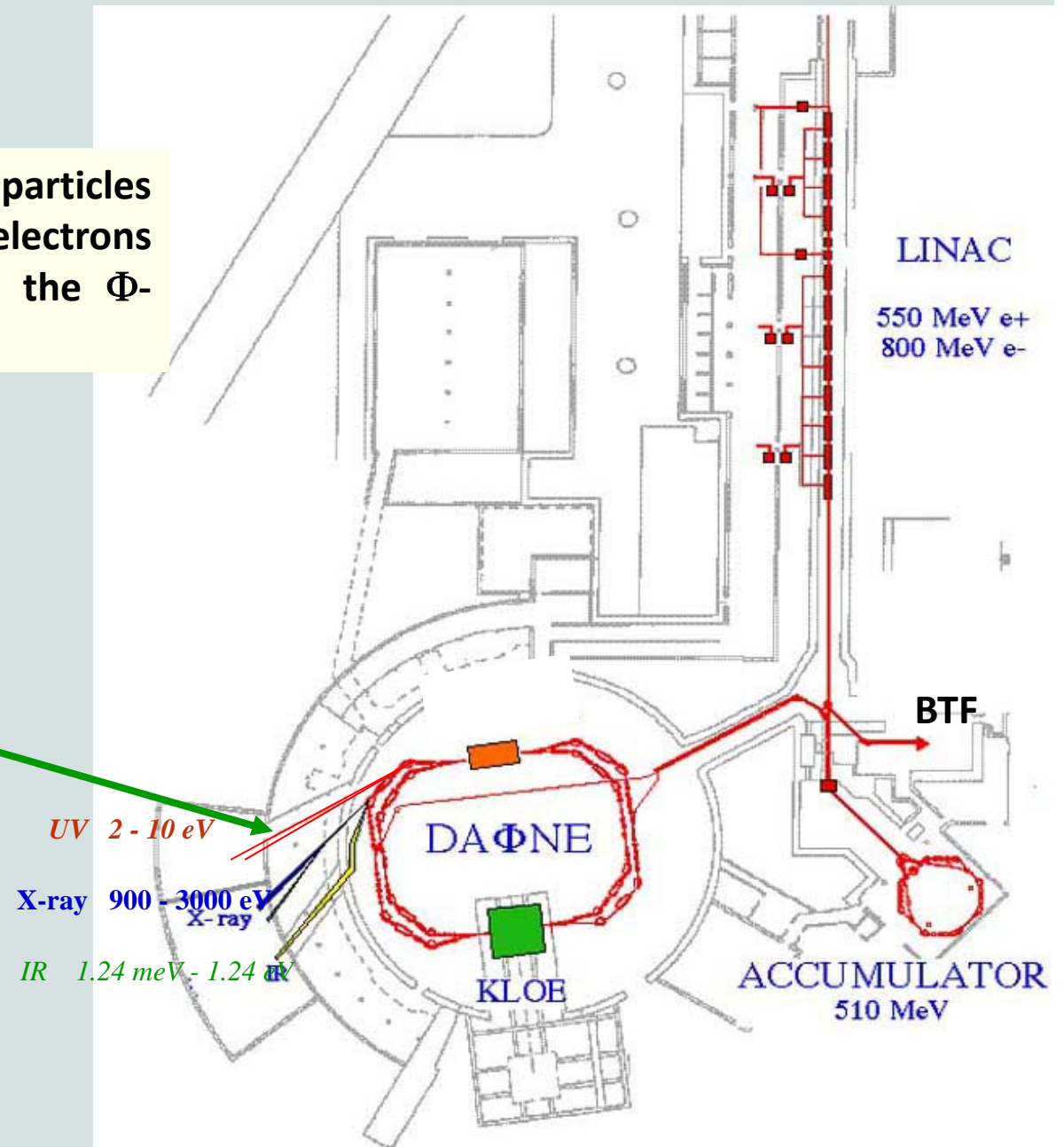
- *DAΦNE*
- *IR design for the the KLOE-2 experiment including Crab-Waist*
- *tests with the beam*
- *Operational experience*
- *Conclusions*

# The $\Phi$ -Factory complex

Abundant production of  $\Phi$  particles coming from the annihilation of electrons and positrons at the energy of the  $\Phi$ -resonance.

Synchrotron light from DAFNE

LNf are part of the European Infrastructure for synchrotron light





# The $\Phi$ -Factory complex

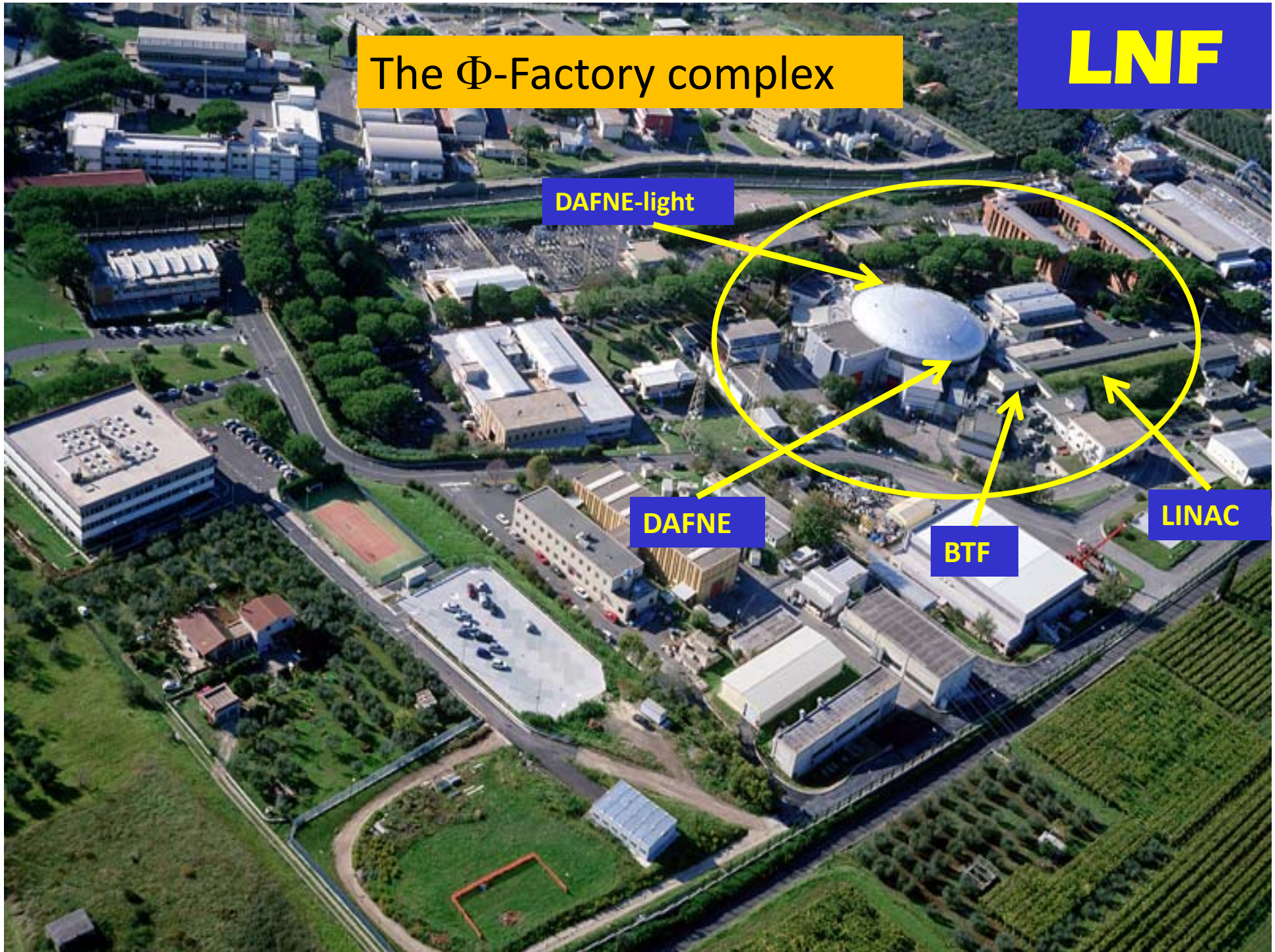
**LNF**

DAFNE-light

DAFNE

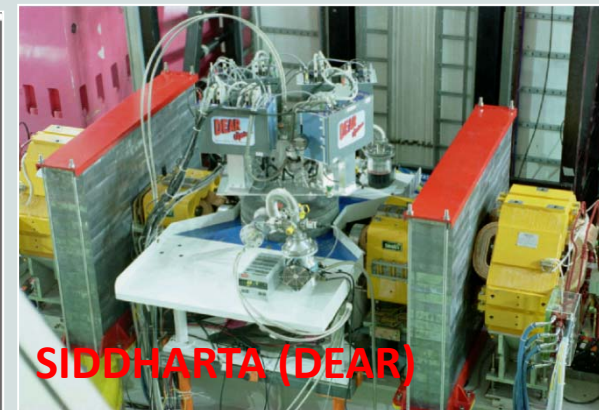
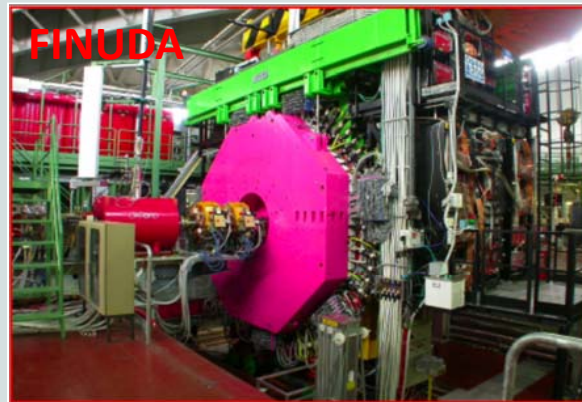
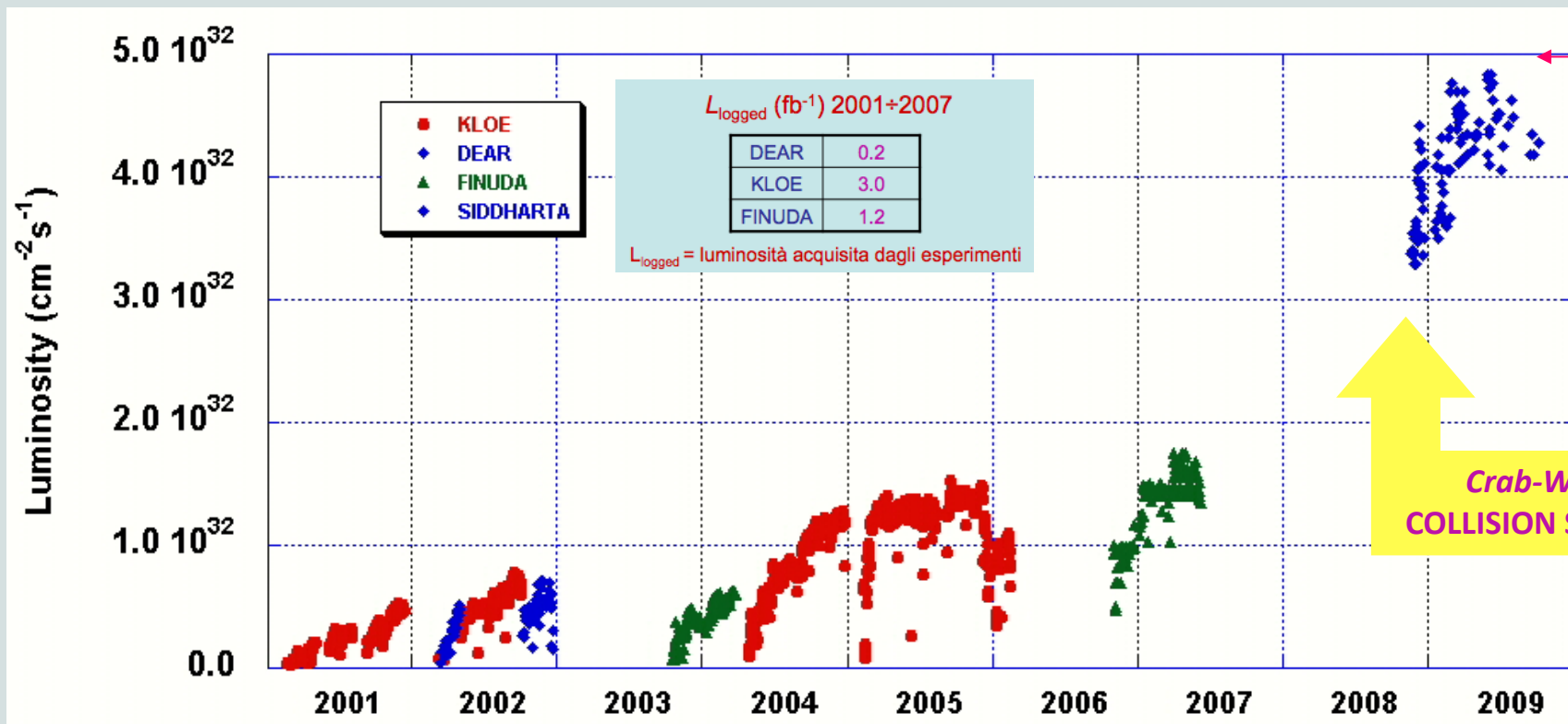
BTF

LINAC





# Luminosity at DAΦNE 2001 ÷ 2009



# Crab-Waist collision scheme and KLOE-2

- Large crossing angle and Crab-Waist scheme proved to be effective in increasing luminosity, a factor 3 higher than in the past
- The DAΦNE collider, based on a new collision scheme including Large Piwinski angle and Crab-Waist, has been successfully commissioned and has delivered:

$$L_{\text{peak}} = 4.5 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$$

$$L_{\text{f1 day}} = 15.0 \text{ pb}^{-1}$$

$$L_{\text{f1 hour}} = 1.033 \text{ pb}^{-1}$$

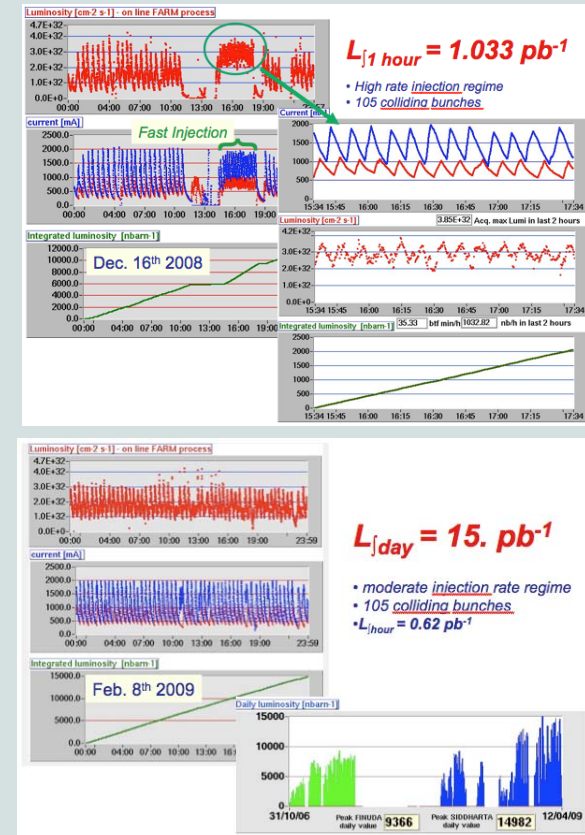
$$L_{\text{f run}} \sim 2.8 \text{ fb}^{-1} \text{ (SIDDHARTA detector)}$$

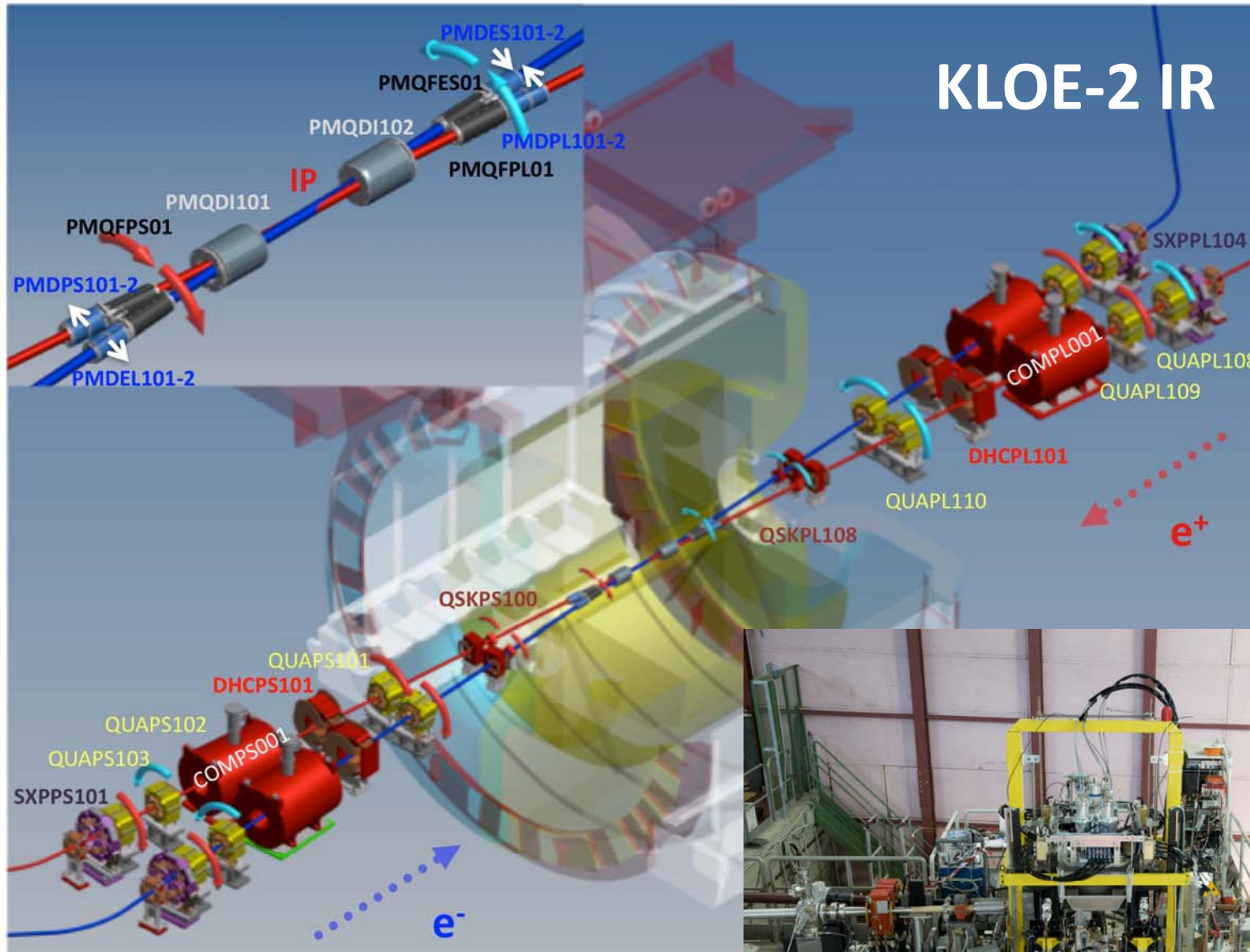
**KLOE-2 run**



Integrating the high luminosity collision scheme with a large experimental detector introduces new challenges in terms of:

- IR layout
- optics
- beam acceptance
- coupling correction







# KLOE detector

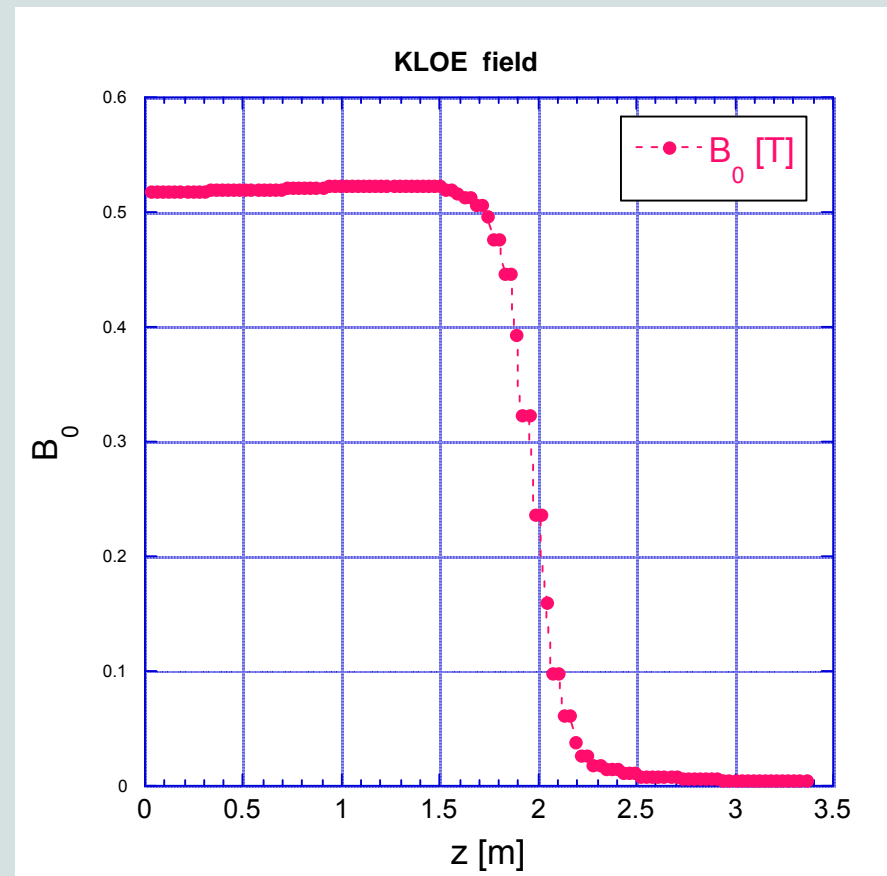
KLOE detector is equipped with a superconductive solenoid providing an intense magnetic field

$$\int B \, dl = 2.3 \text{ Tm}$$

## Solenoid

- perturbs beam trajectory
- affects transverse beam dynamics
- adds focusing effects and beam coupling

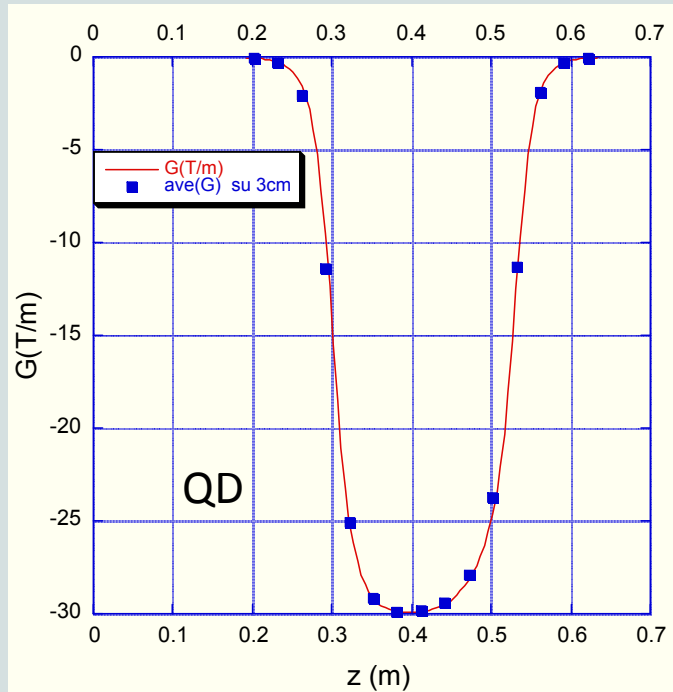
$$\theta_{\text{KLOE}} = 39^\circ$$





# Low- $\beta$

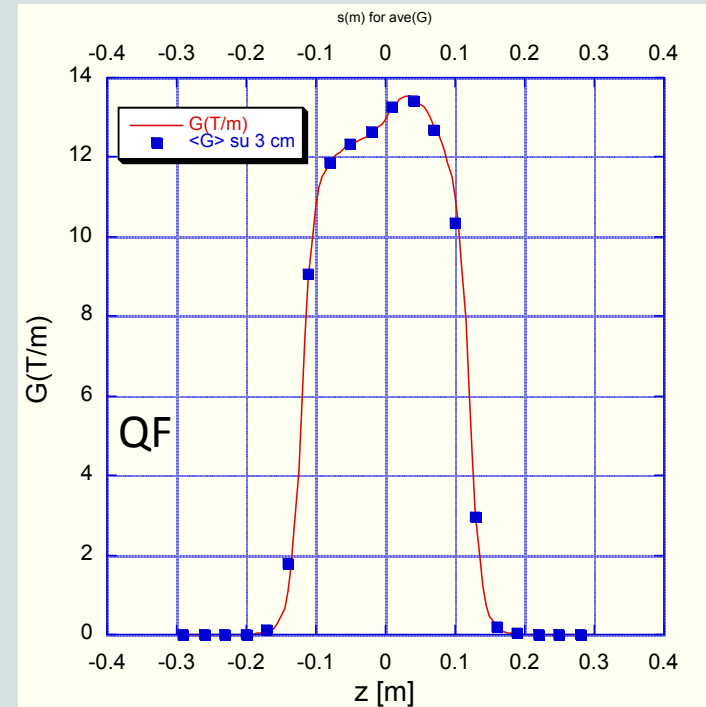
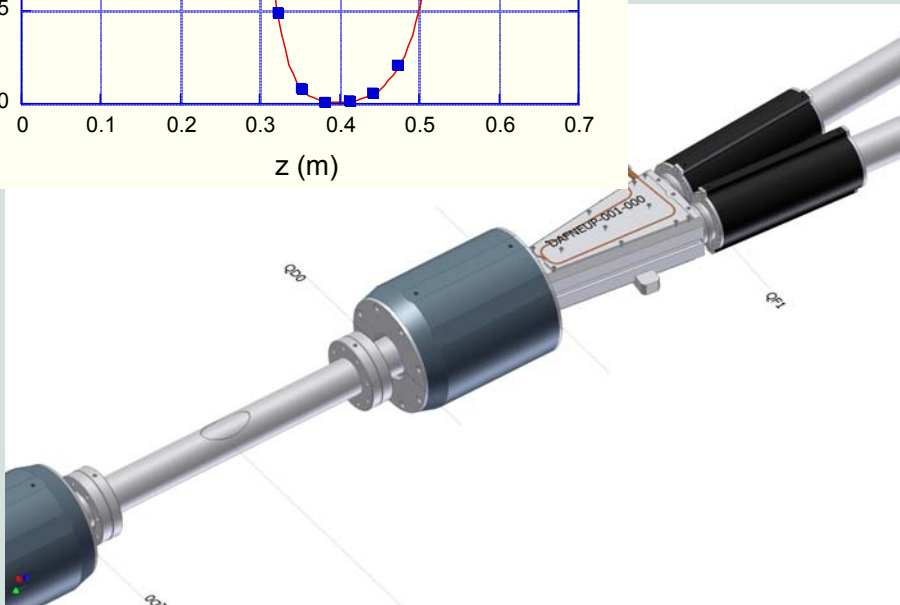
Low- $\beta$  is based on permanent magnet (SmCo alloy) quadrupole doublets



$$G_{\text{QD}} = 29.2 \text{ T/m}$$

$$G_{\text{QF}} = 12.6 \text{ T/m}$$

permanent magnet elements instead of superconducting tunable ones to provide the largest possible free solid angle for the detector



## Low- $\beta$ matching with the rings

The first (PMQD) is horizontally defocusing and is shared by the two beams it is installed at 0.415 m from the IP

The second quadrupole (PMQF), horizontally focusing, is installed just after the point where the beam pipes of the two rings are separated and is therefore on axis

Being PMQD much stronger than in the original low- $\beta$  setup and having doubled the horizontal half crossing angle, now  $\sim 25$  mrad, a very efficient beam separation,  $\sim 40\sigma_x$ , is achieved in the  $\sim 1.6$  m long section of the IR common to the two rings

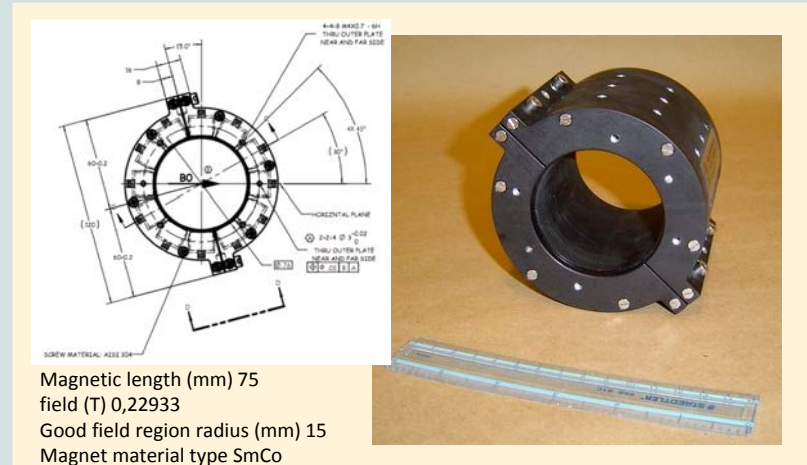


# Beam Trajectory in the new IR

- *The beam trajectory in the IR is an order of magnitude larger than in the past KLOE run due to:*

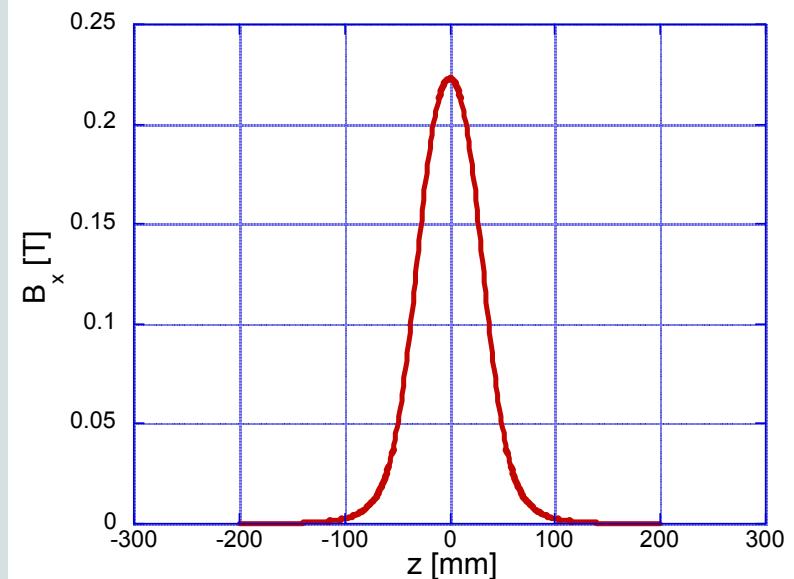
*larger crossing angle  
stronger first low- $\beta$  quadrupole (PMQD)  
experimental solenoidal field*

- *A **Permanent Magnet Dipole** is used to keep under control the vertical beam trajectory.*



PMD consists of two halves each of them:

- Magnetic length 75.0 mm
- $BL = 0.0168 \text{ Tm}$
- $B_x$  is directed inward and outward in the  $e^+$  and  $e^-$  rings respectively
- $\alpha_y \sim 10.0 \text{ mrad}$

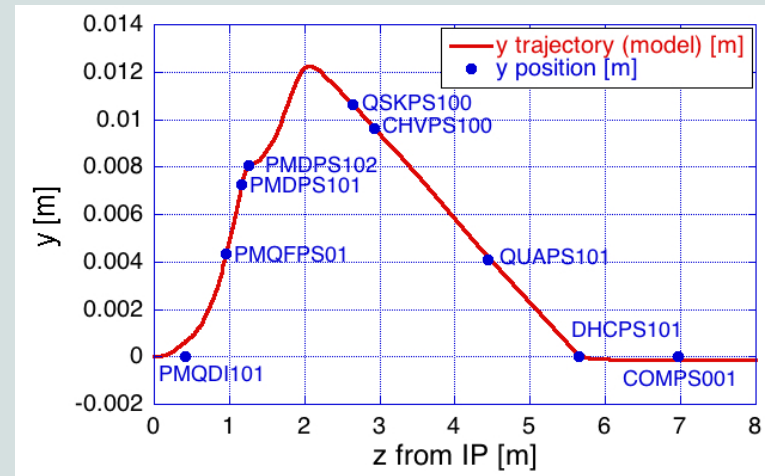
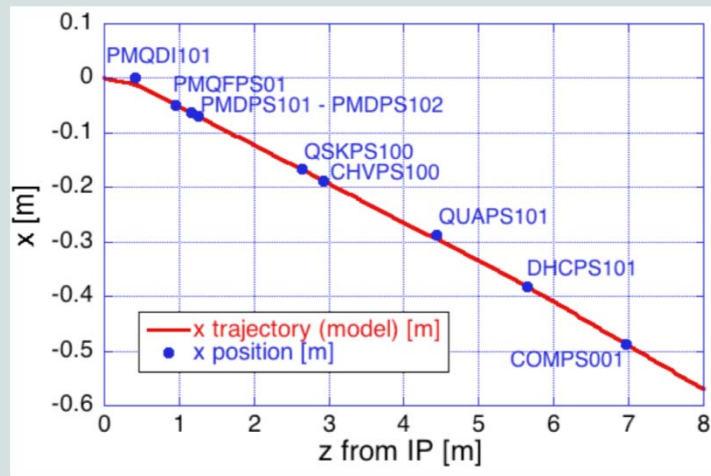




# Beam Trajectory in the IR

*QUADs are centered as much as possible on the beam trajectory to improve beam acceptance.*

*Vacuum chamber design is very much simplified: straight sections and few bellows*



Trajectories and element position for the IR branch of the positron ring pointing to the short arc the corresponding branch for the electron ring being symmetric

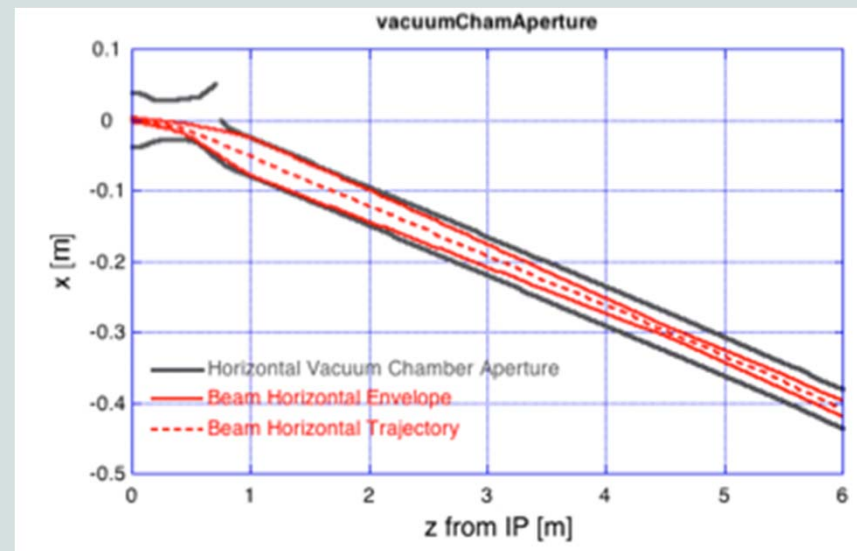
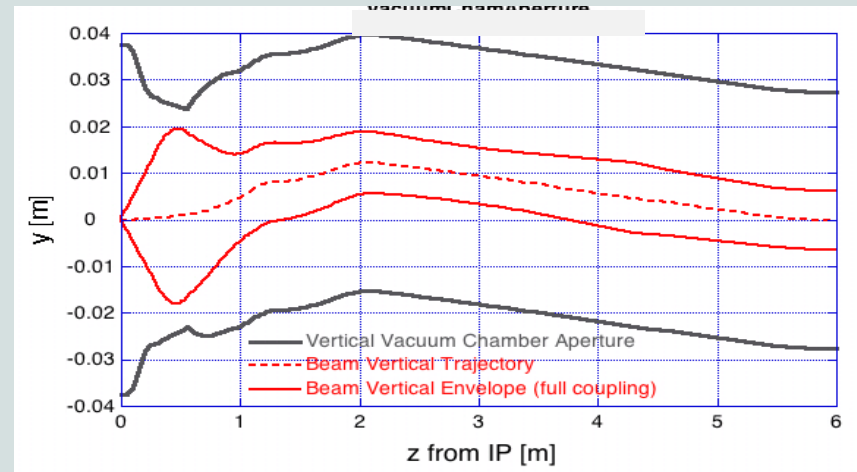
# Beam Stay Clear

The horizontal and vertical beam stay-clear requirements have been defined as:

$$X_{SC} = x_{trj} \pm 10\sigma_x$$

$$Y_{SC} = y_{trj} \pm 10\sigma_y$$

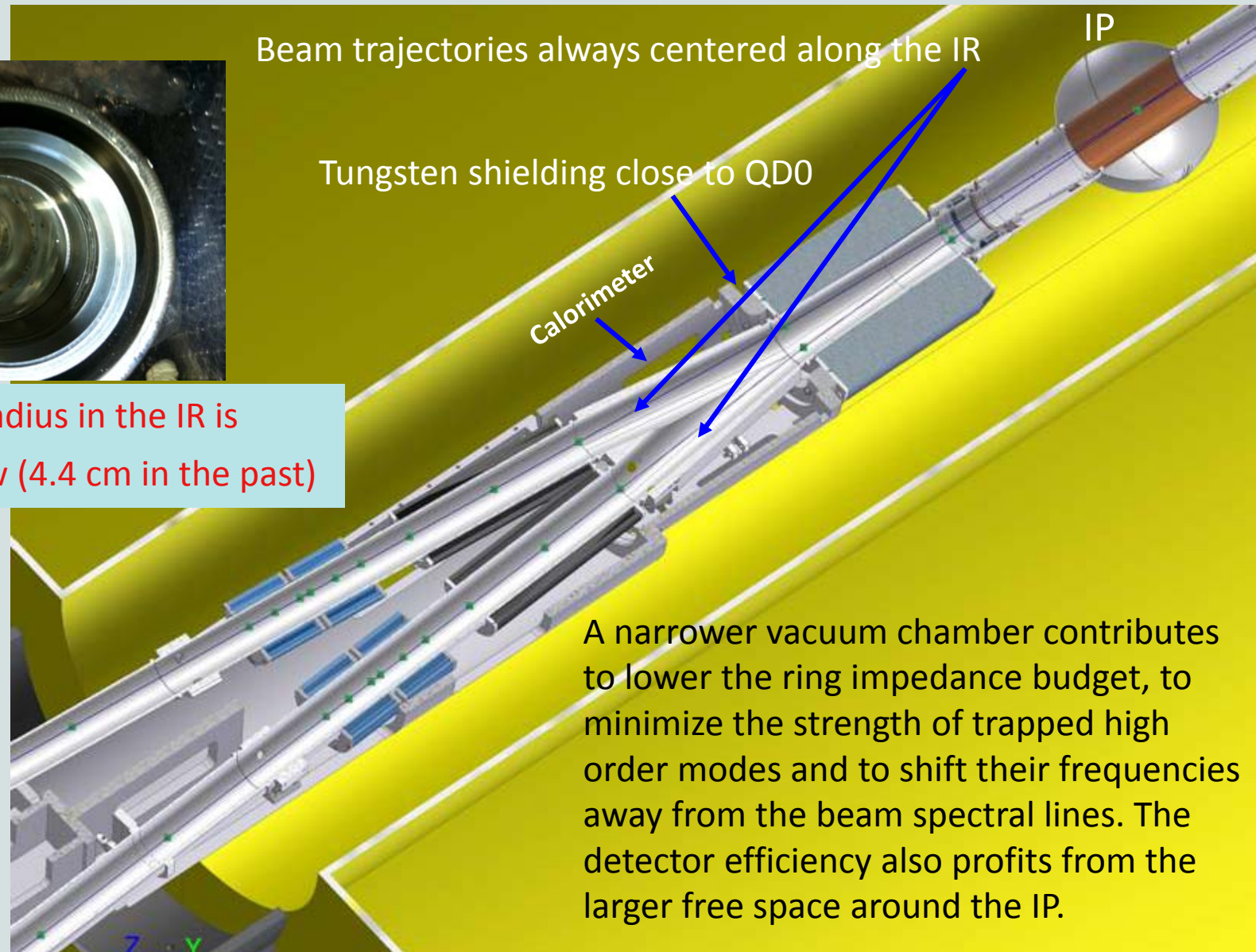
where  $\sigma_x$  and  $\sigma_y$  are the horizontal and vertical rms beam sizes respectively. Their values, computed with the collider emittance  $\varepsilon = 0.4 \cdot 10^{-6}$  m for the horizontal plane and full coupling for the vertical one.



# Radial section of the KLOE IP pipe



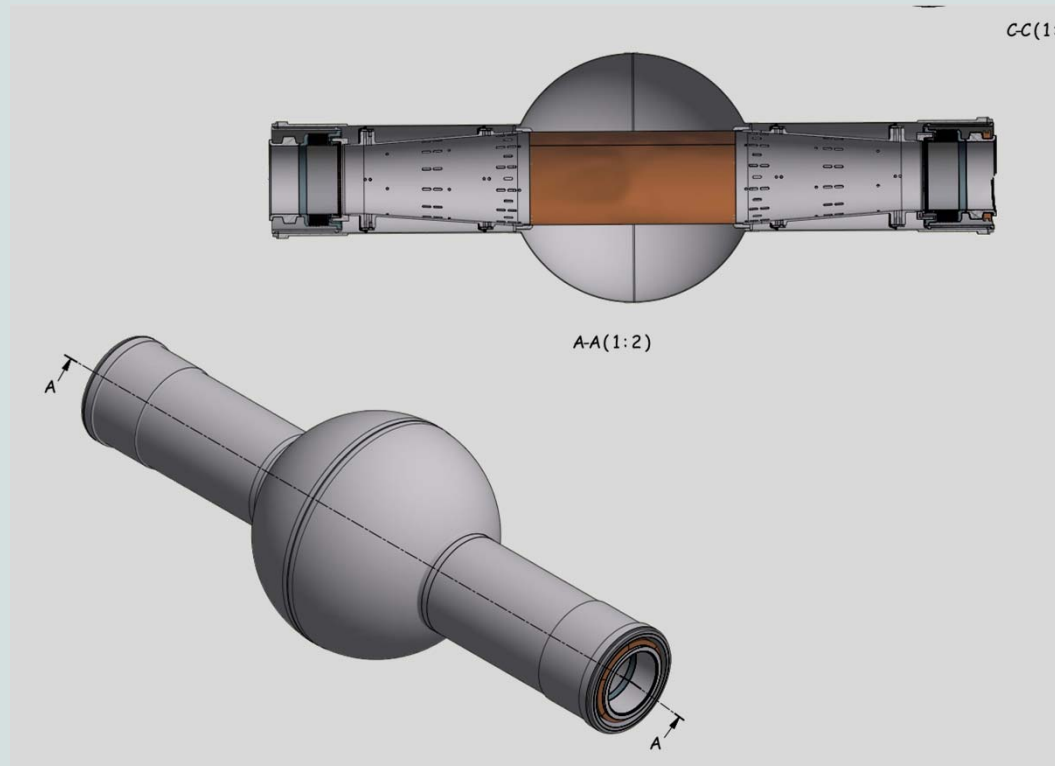
beam pipe radius in the IR is  
2.75 cm now (4.4 cm in the past)



A narrower vacuum chamber contributes to lower the ring impedance budget, to minimize the strength of trapped high order modes and to shift their frequencies away from the beam spectral lines. The detector efficiency also profits from the larger free space around the IP.

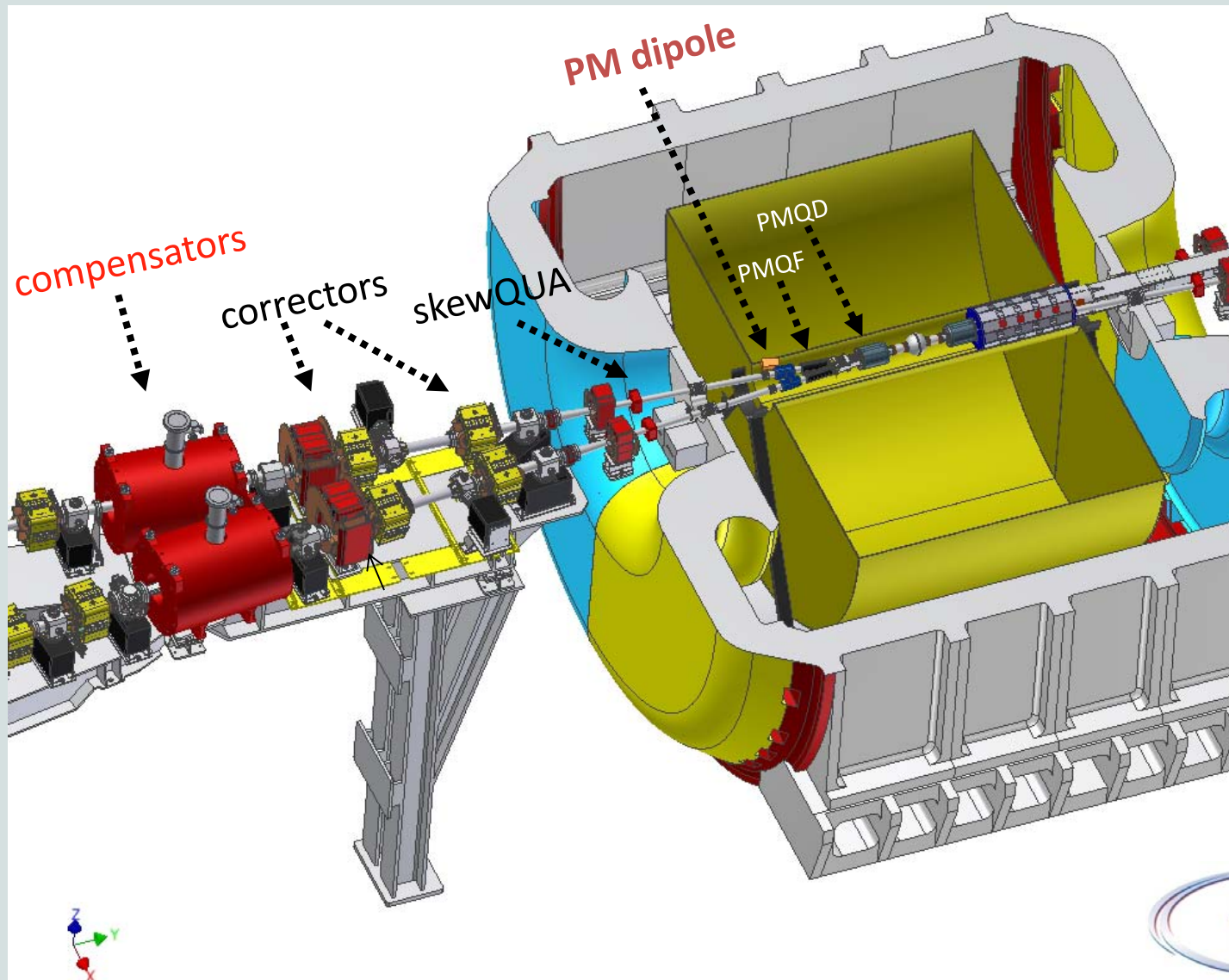


# IP beam pipe



The IR pipe is aluminum (AL6082) made with the exception of the sphere surrounding the IP, which is built in ALBEMET. Such a structure could trap HOMs and for this reason it is shielded from to the beam by means of a Be cylinder. To minimise K meson regeneration the shield thickness has been almost halved (35 mm instead of the 65 mm of the past KLOE run)

# The new KLOE-2 IR



# IR optics for the new KLOE run

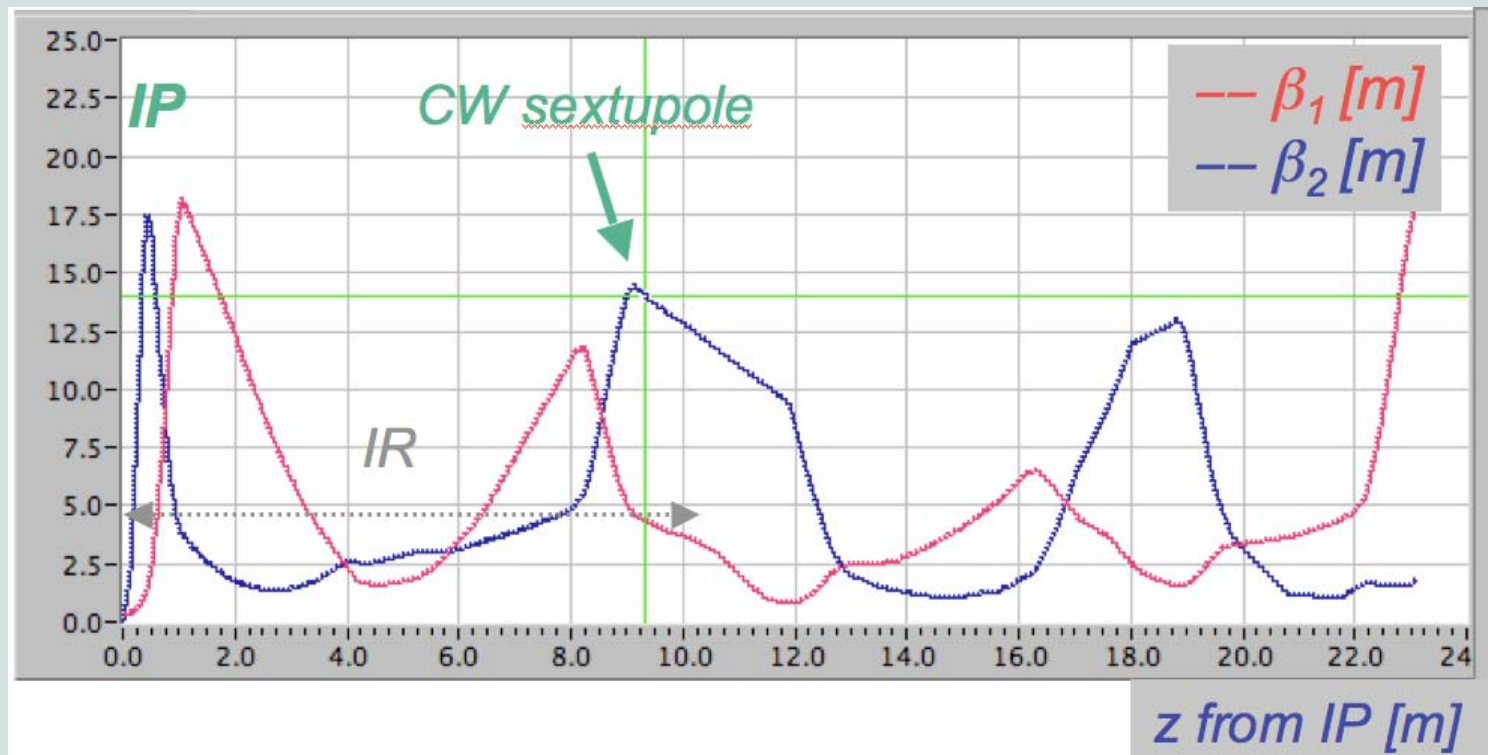
## IR design criteria:

- Coupling matrix = 0 before CW SXT
- $\Delta\nu_x = \pi$
- $\Delta\nu_y = 3\pi/2$
- highest  $\beta_y$  at the CW sextupole

$$k_s = \frac{\chi}{2\theta} \frac{1}{\beta_y^* \beta_y^{sext}} \sqrt{\frac{\beta_x^*}{\beta_x^{sext}}}$$

## Low- $\beta$ parameters:

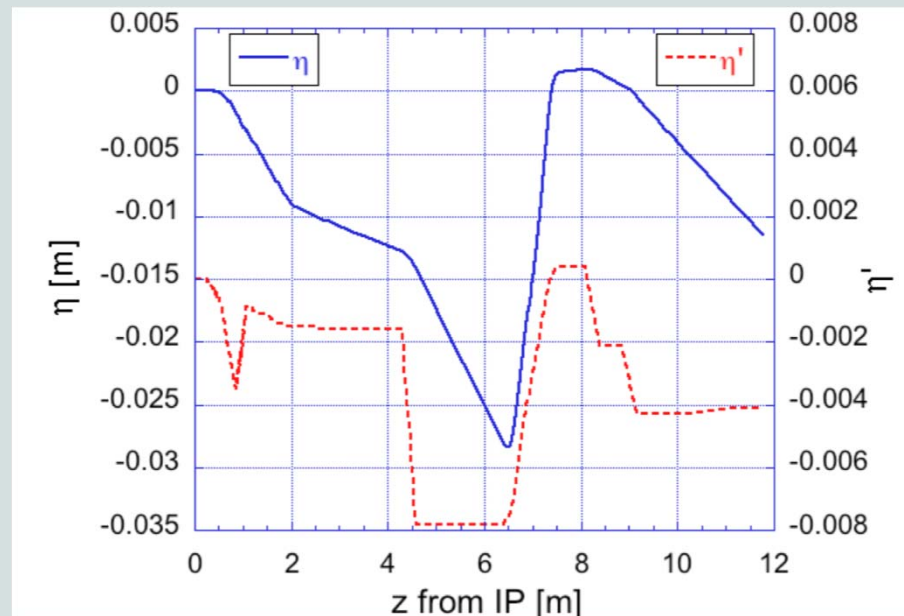
- $\beta_x^* = 26.5 \text{ cm}$
- $\beta_y^* = 8.5 \text{ mm}$
- $\theta_{\text{cross}} = 26 \text{ mrad}$





# Vertical dispersion in the IR

The presence of a strong solenoidal field superimposed to high gradient quadrupoles and to vertical bending magnets a not negligible vertical dispersion is generated in the IR. It has been matched to zero before the CW sextupole (9.3 m from the IP) and its derivative has been minimized in order to avoid any contribution to the vertical beam size.



# Coupling correction

•  $\int_{KLOE} B \cdot dl$  canceled by 2 anti-solenoids  
for each beam

$$\int_{KLOE} B \cdot dl = 2.048 \quad [Tm] \quad \rightarrow \quad I_{KLOE} = 2300. [A]$$

$$\int_{comp} B \cdot dl = \pm 1.024 \quad [Tm] \quad \rightarrow \quad I_{comp} = 86.7 [A]$$

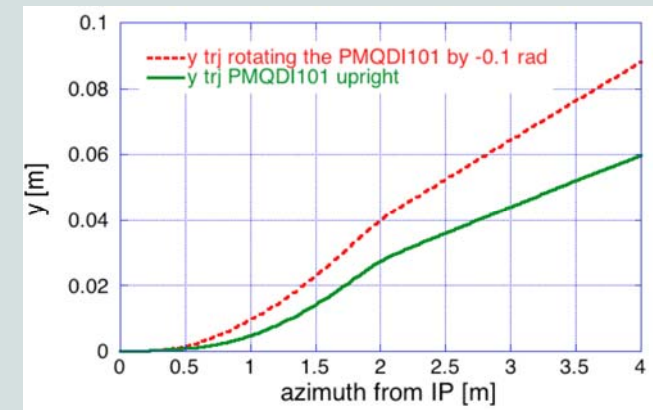
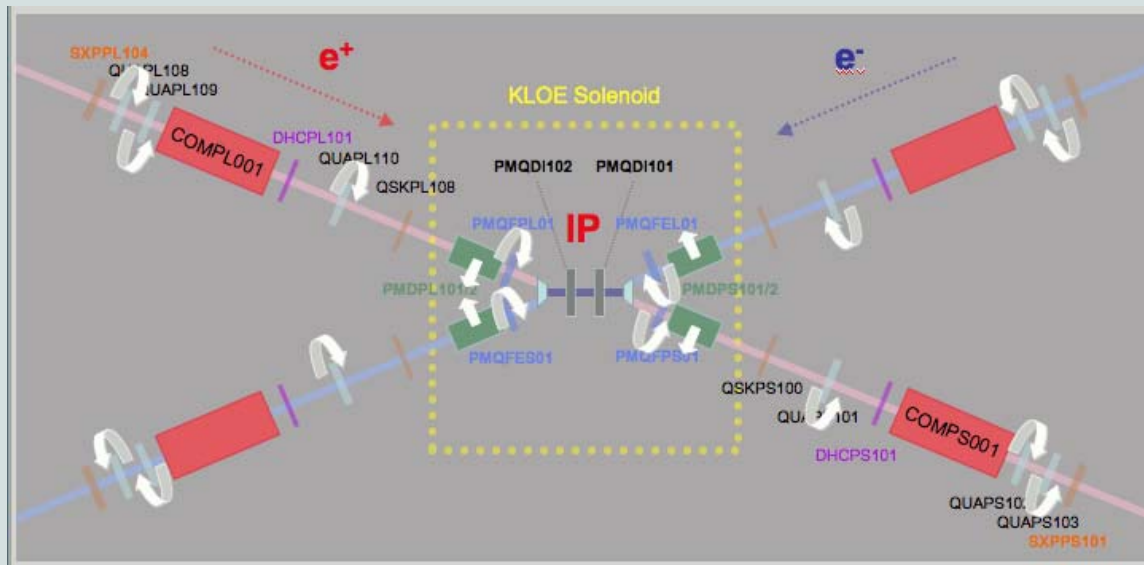
In order to have coupling compensation  
also for off-energy particles

Fixed QUAD rotations

$K$  is expected to be lower than for KLOE past

$$K_{KLOE1} = 0.2 \div 0.3 \%$$

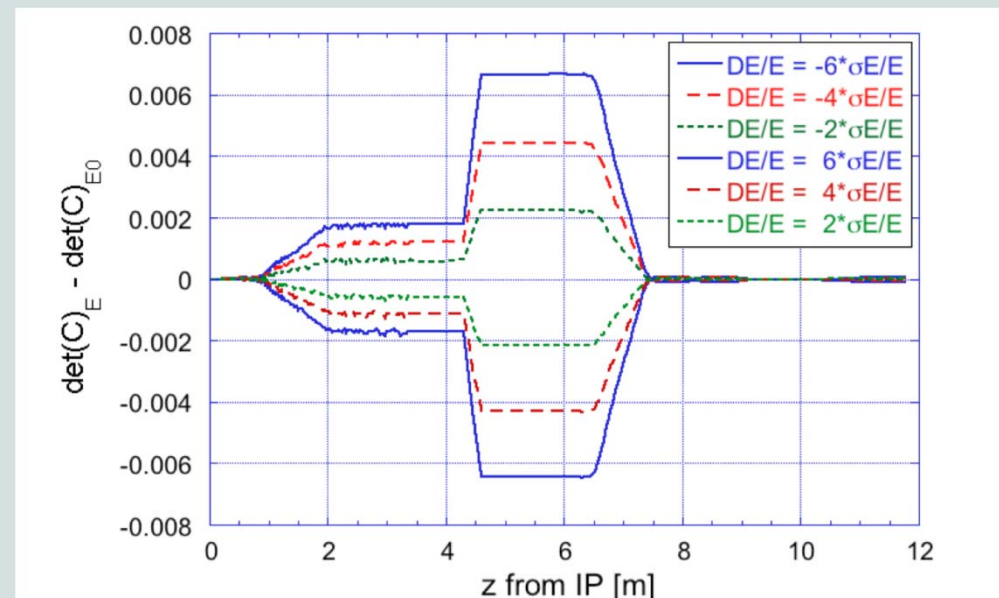
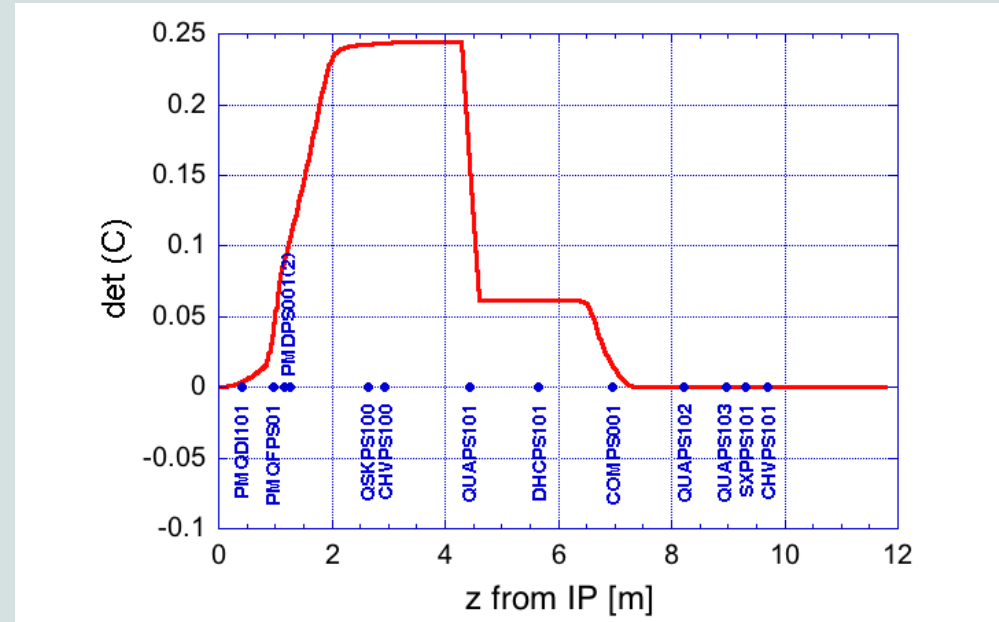
	Z from the IP [m]	Quadrupole rotation angles [deg] <i>Anti-solenoid current [A]</i>
PMQDI101	0.415	0.0
PMQFPS01	0.963	-4.48
QSKPS100	2.634	used for fine tuning
QUAPS101	4.438	-13.73
QUAPS102	8.219	0.906
QUAPS103	8.981	-0.906
COMPS001	6.963	72.48 (optimal value 86.7)



# Coupling correction

Betatron coupling is carefully compensated before the CW sextupoles making the terms of the coupling matrix vanish at QUAPS103 in order to avoid any interference between the CW sextupoles and the coupling compensation scheme.

The relative deviation of the C determinant with respect to the nominal energy is within  $\pm 0.7\%$  for energy deviations of  $\pm 6 \cdot \sigma_E/E$  with  $\sigma_E/E = 3.4 \times 10^{-4}$  and does not give any significant contribution neither at the IP nor at the CW sextupole





# Permanent Magnet Dipole Assembly



ST

## High luminosity interaction region design for collisions inside high field detector solenoid<sup>1</sup>

... and fundamental contribution of G. Sensolini

Catia Milardi<sup>2</sup>, Miro Andrea Preger, Pantaleo Raimondi and Francesco Sgemma

Istituto Nazionale di Fisica Nucleare, Laboratori Nazionali di Frascati

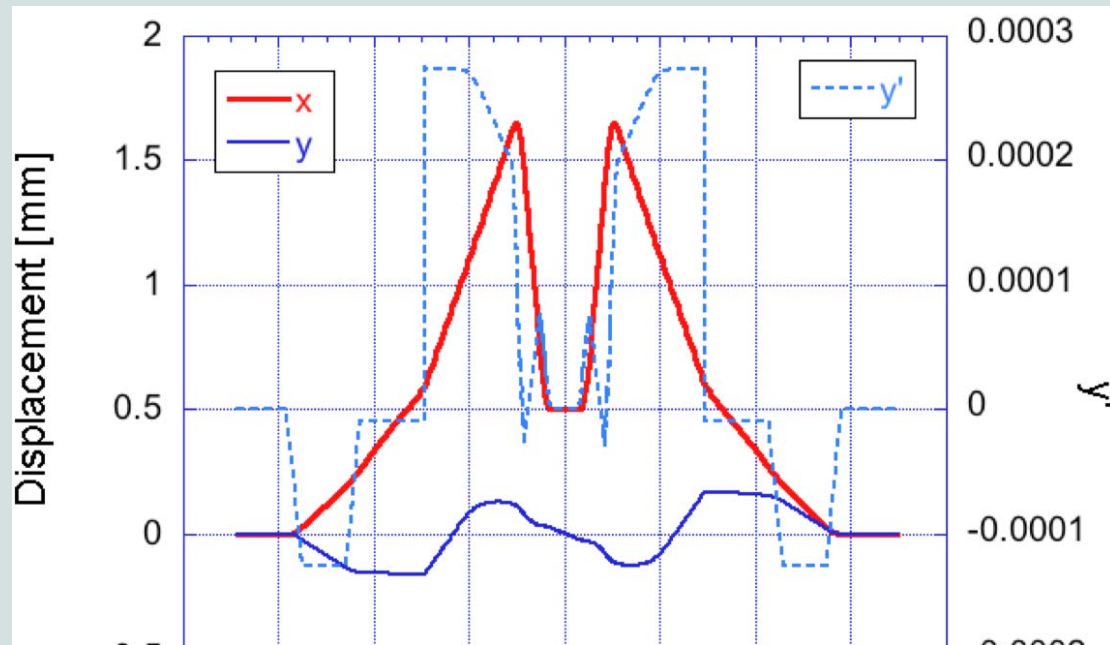
Via Enrico Fermi 40, 00044 Frascati, Roma, Italy

E-mail: catia.milardi@lnf.infn.it

**ABSTRACT:** An innovative interaction region has been recently conceived and realized on the Frascati DAΦNE lepton collider. The concept of tight focusing and small crossing angle adopted to achieve high luminosity in multibunch collisions has evolved towards enhanced beam focusing at the interaction point with large horizontal crossing angle, thanks to a new compensation mechanism for the beam-beam resonances. The novel configuration has been tested with a small detector without solenoidal field yielding a remarkable improvement in terms of peak as well as integrated luminosity. The high luminosity interaction region has now been modified to host a large detector with a strong solenoidal field which significantly perturbs the beam optics introducing new design challenges in terms of interaction region optics design, beam transverse coupling control and beam stay clear requirements. Interaction region design criteria as well as the first luminosity results obtained with the beams in collision are presented and discussed.

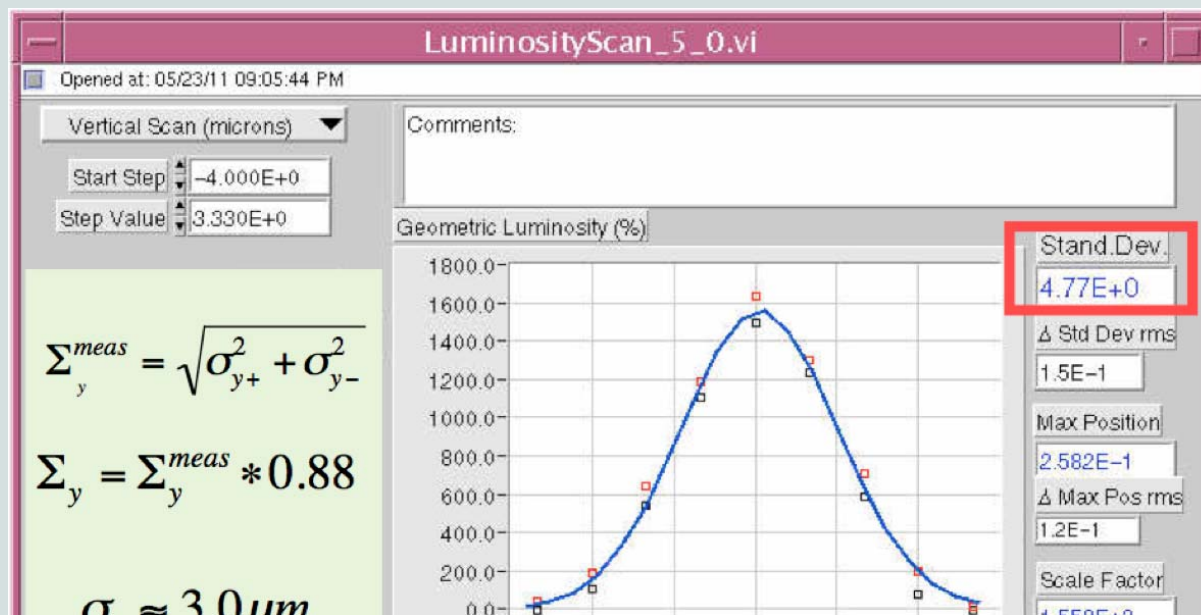
# IP orbit bumps

Horizontal displacement bump at the IP must preserve the corresponding vertical oscillation in the IR, vertical displacement and its derivative at the IP must be equal to zero. The last issue is necessary to preserve the vertical overlap, which is quite demanding since DAΦNE works with flat beams



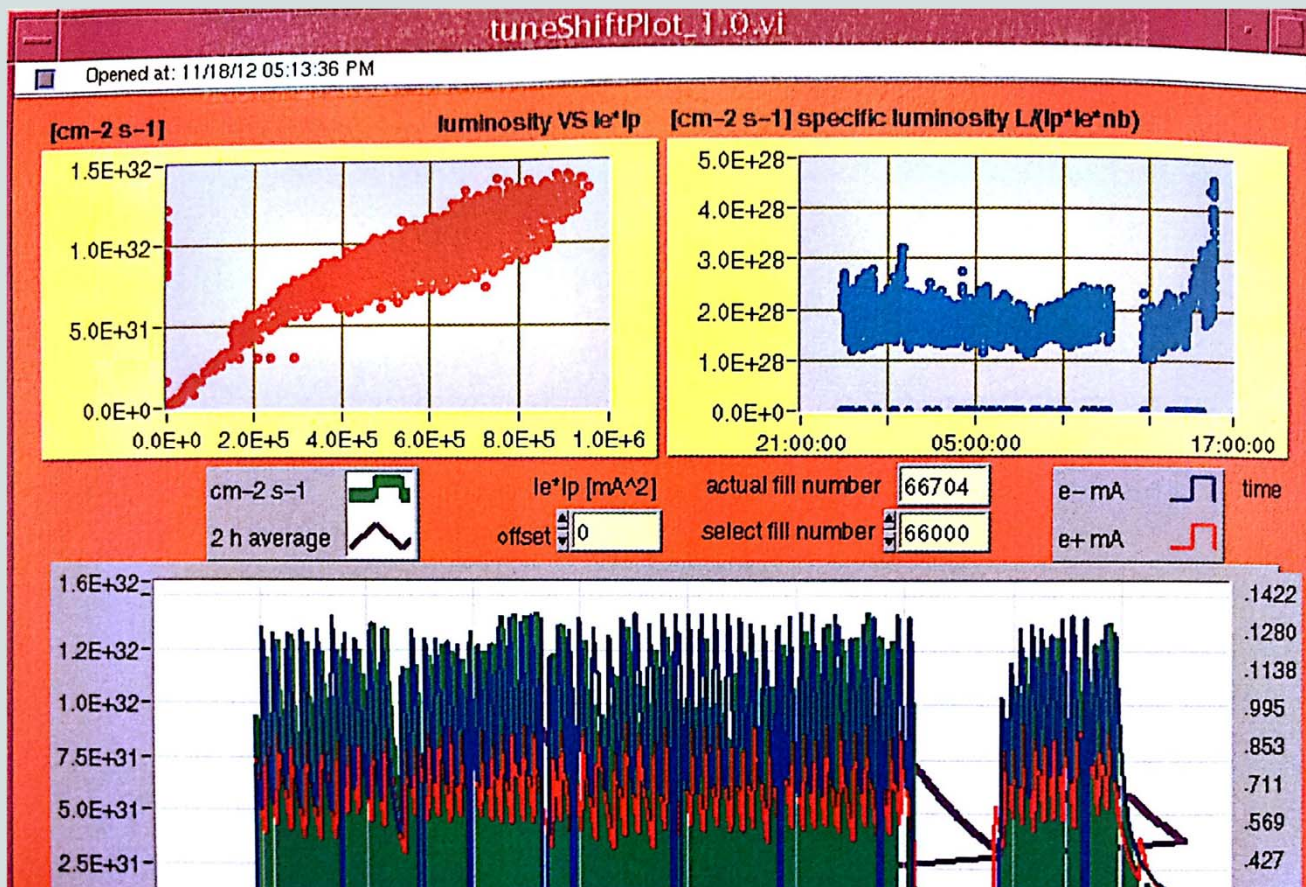
# Vertical beam-beam scan

The convoluted vertical size of the colliding bunches at the IP measured by vertical beam-beam scan is  $\sigma_y = 3.0$  mm (see Fig. 13), ~15% lower than the best measured in the past after a long optimization period and with a beam optics with the same  $\beta_y^*$  and natural emittance





# Specific Luminosity at low current



# Peak Luminosity



Nov. 21<sup>st</sup> 2012

Intermediate luminosity at the end  
of the electron injection  
very limited  $\sigma_y$  blowup  
 $\tau^- > 1000$  sec

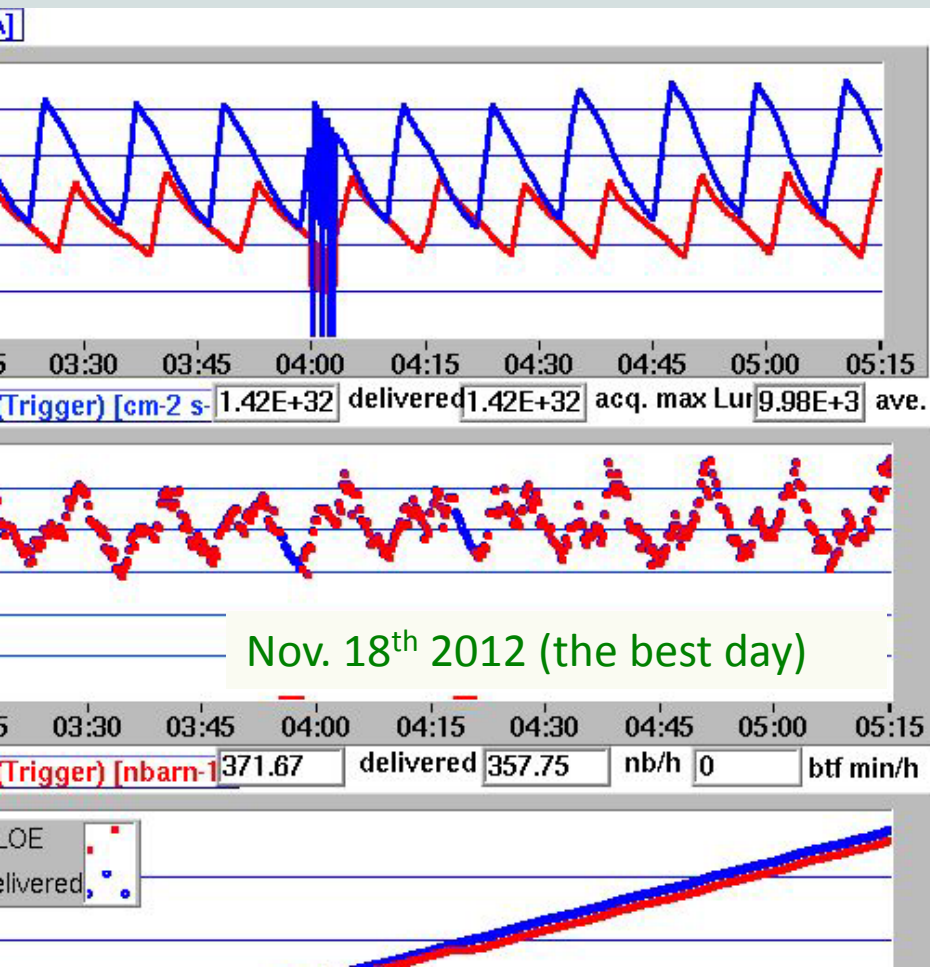
**1.44E+32**

$L_{\text{peak}}$

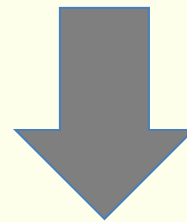
102 bunches in collision

CW-Sextupoles set at half strength

# Hourly integrated luminosity



$$L_{f1 \text{ hour}} = 0.372 \text{ pb}^{-1}$$

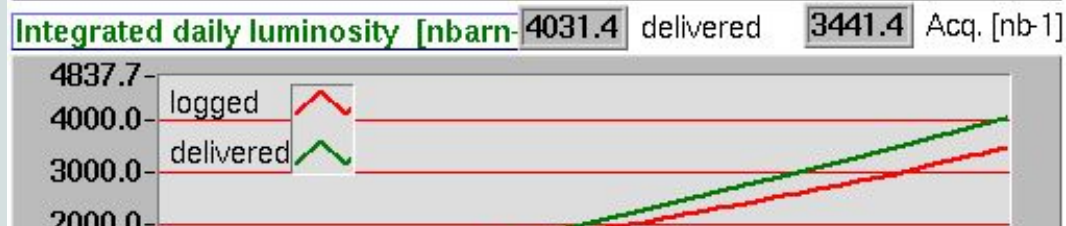
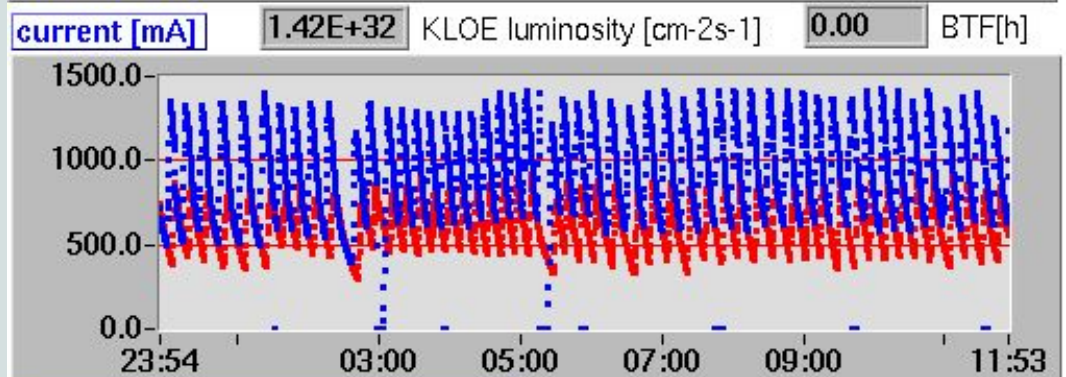
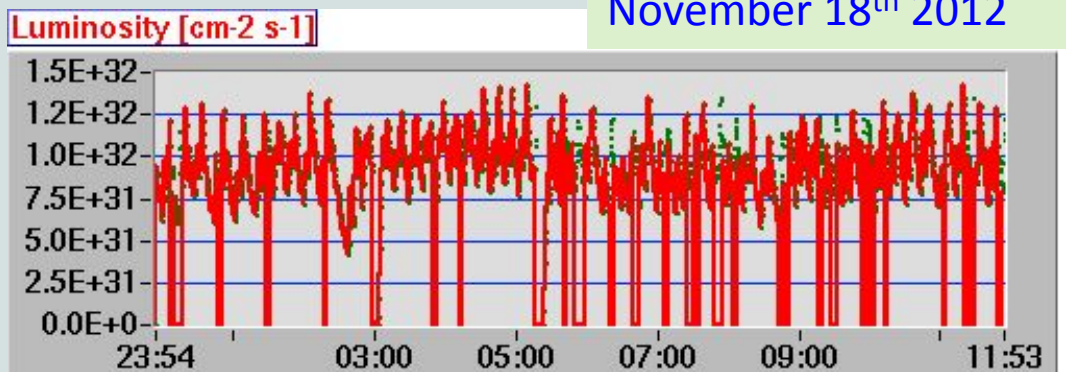


$$L_{fday} = 8.9 \text{ pb}^{-1}$$

- KLOE is taking data
- Acquired and delivered L are comparable
- ... is the highest measured

# 12 hours integrated luminosity

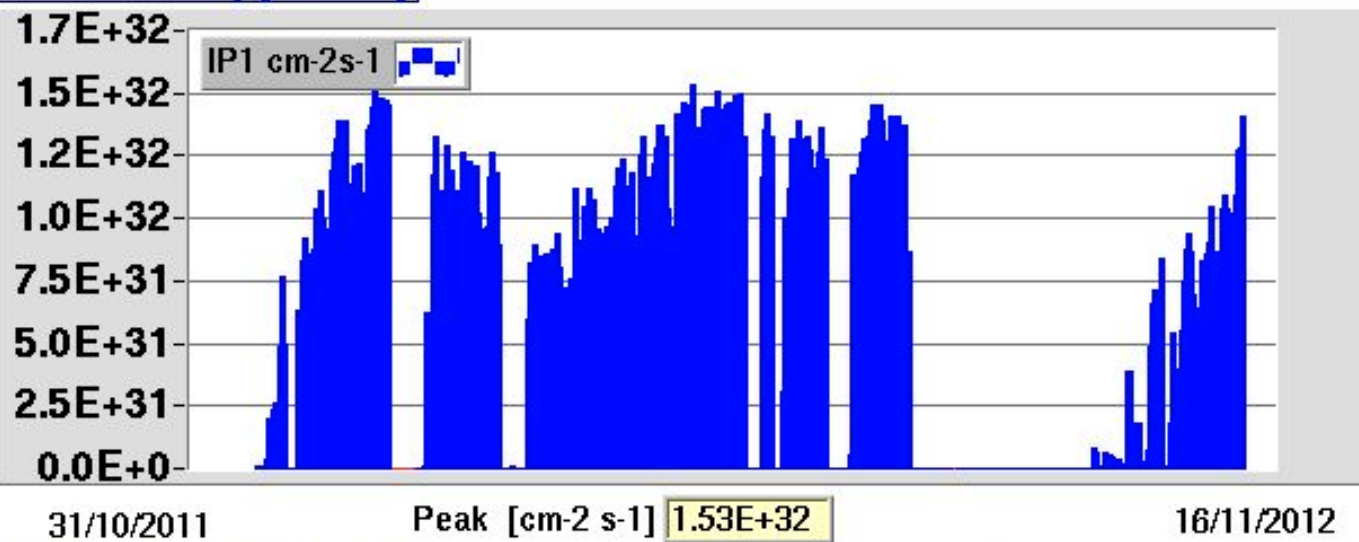
November 18<sup>th</sup> 2012





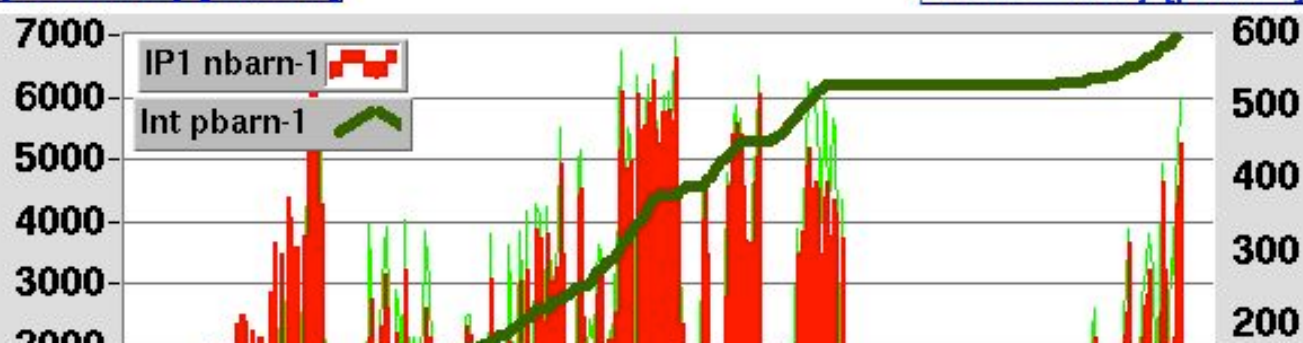
# Luminosity History

Peak luminosity [ $\text{cm}^{-2} \text{s}^{-1}$ ]



Daily luminosity [ $\text{nbarn}^{-1}$ ]

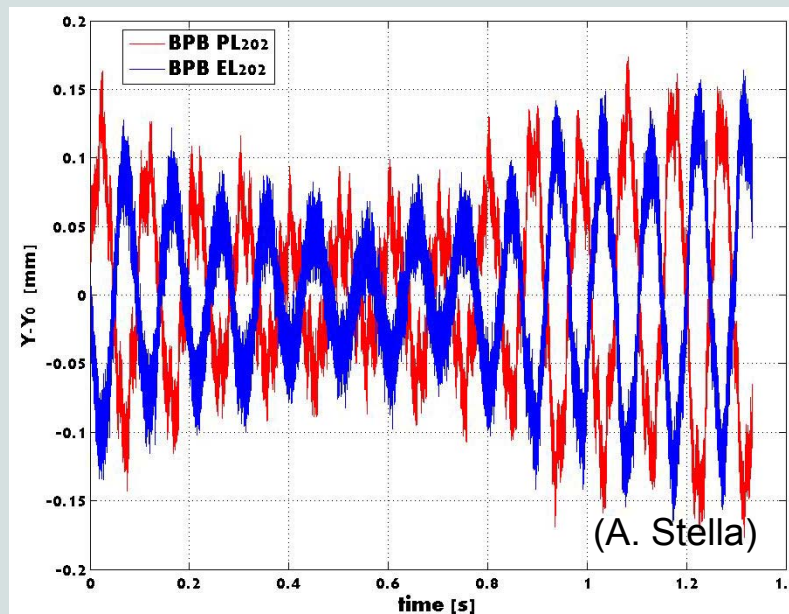
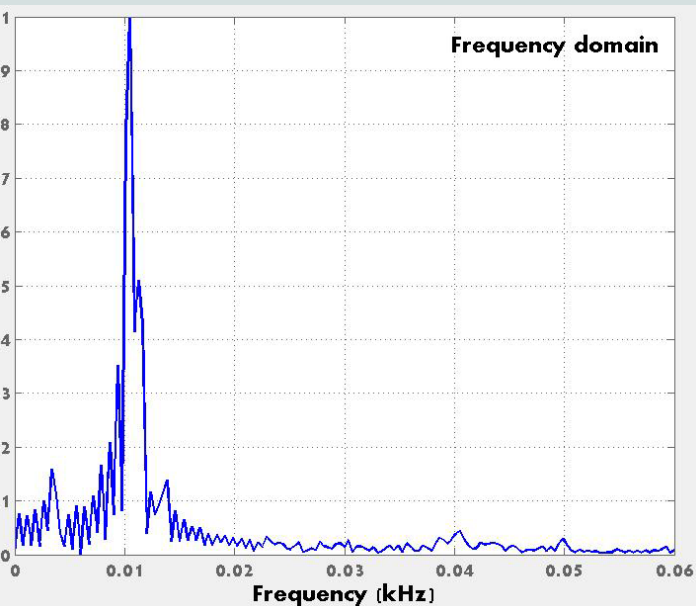
Int. Luminosity [ $\text{pbarn}^{-1}$ ]



# VERTICAL ORBIT OSCILLATION

A random amplitude 10 Hz vibration has been observed on both beams which is compatible with a vibration in the defocusing low-beta quadrupoles. In fact when comparing the orbit variation for the two beams:

- ✓ it has the same amplitude
- ✓ The beam oscillations (red e+ blue e-) recorded in symmetric locations wrt the IP are opposite in phase indicating that the vibration source is  $\pi/2$  in phase advance from the IP

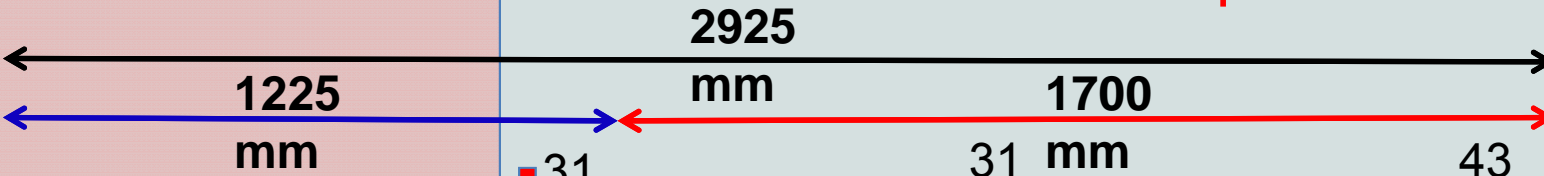


The vibration induces a vertical orbit displacement of the order of  $1\sigma_v$

# Positron side

21/September/201

<sup>1</sup>  
Accelerometers position

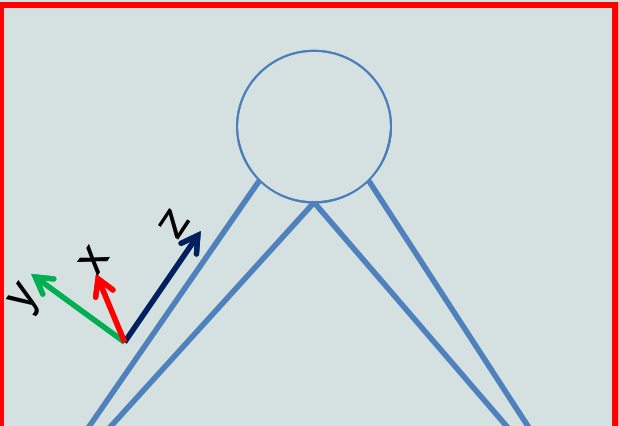


QD0

Carbon fiber reinforced material

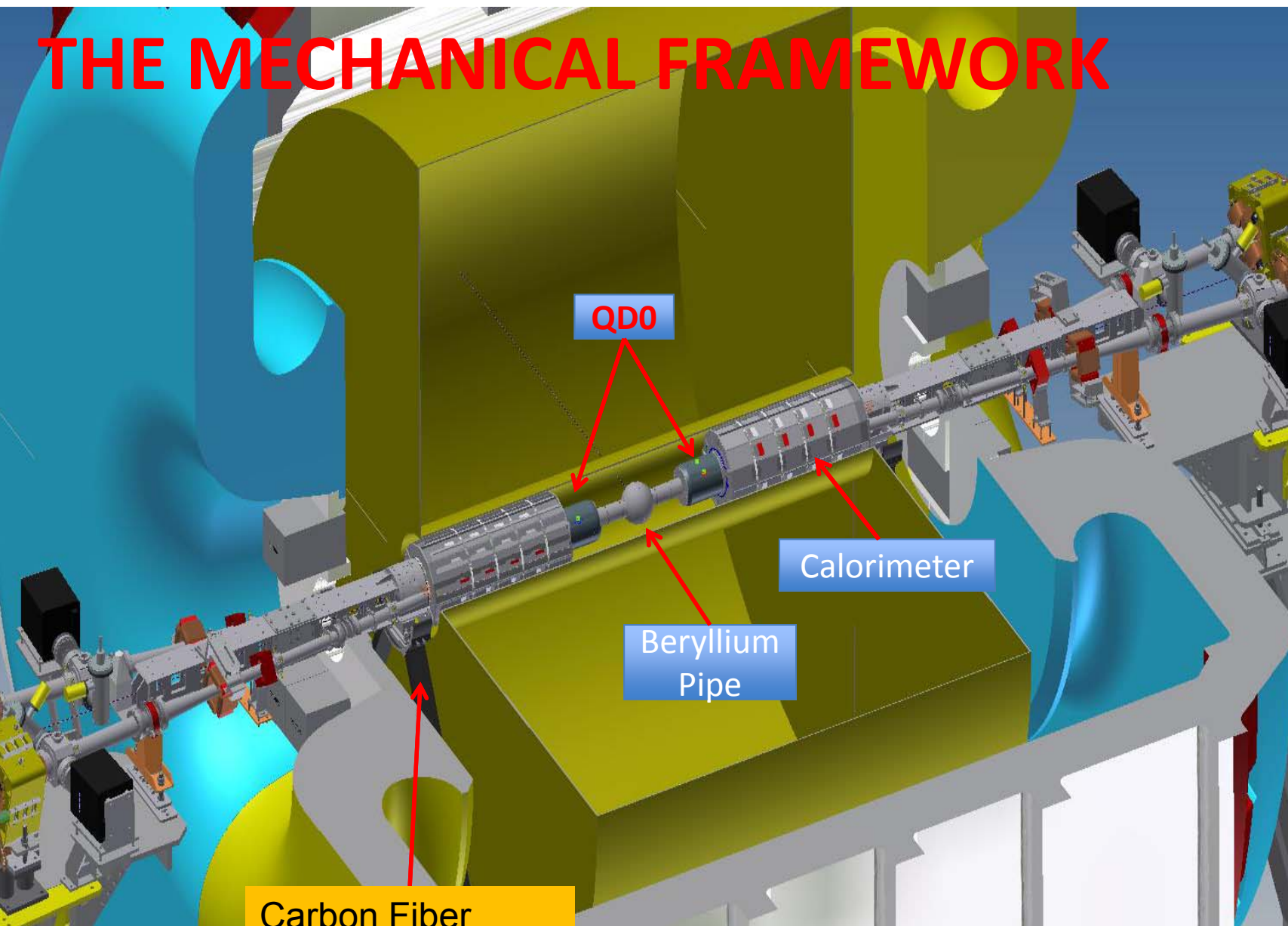


Girder



Cryostat

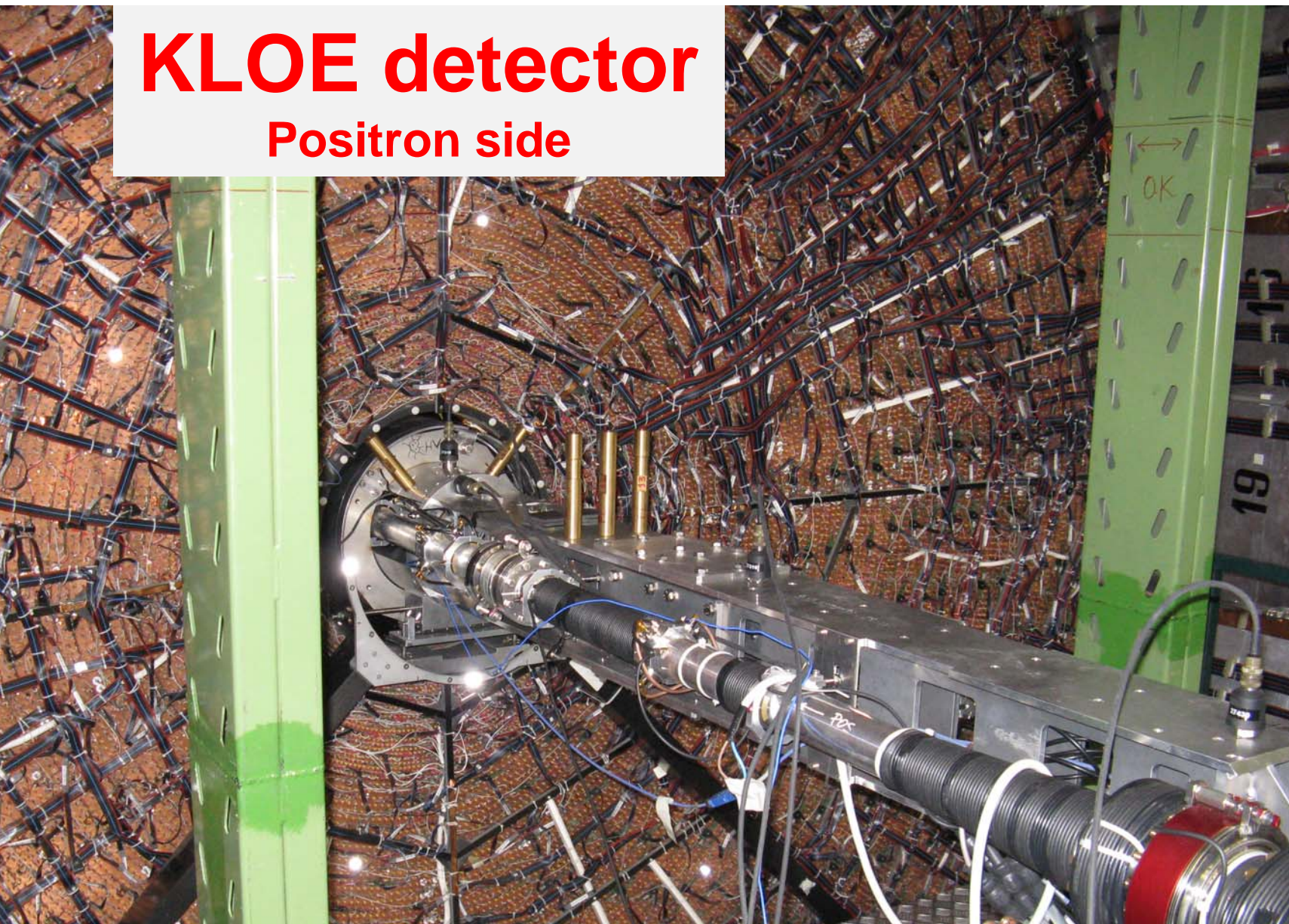
# THE MECHANICAL FRAMEWORK





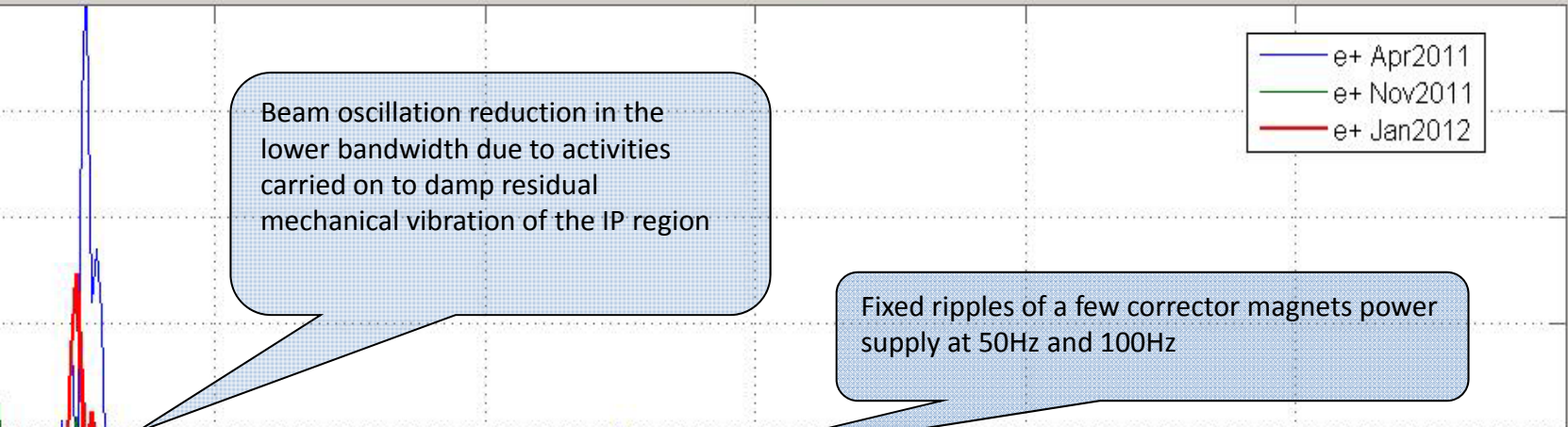
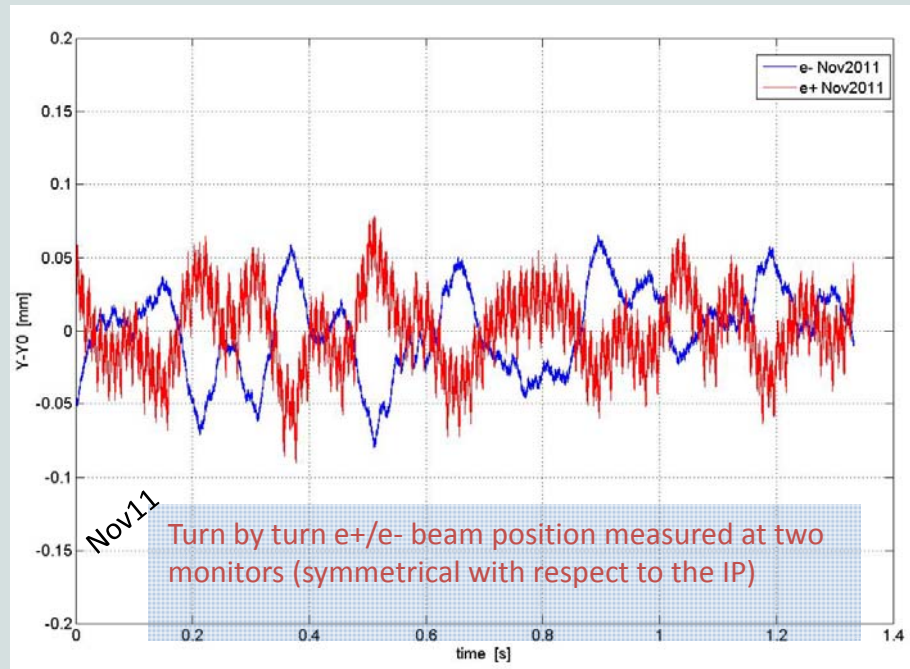
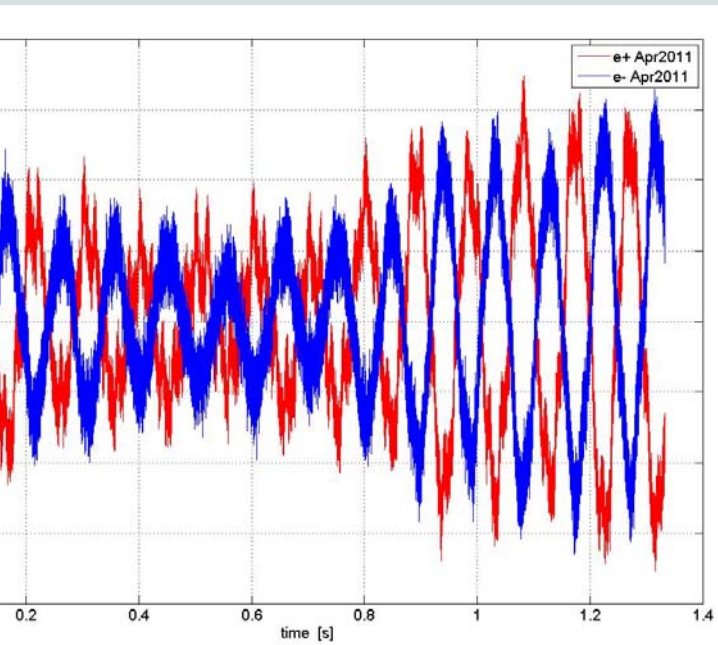
# KLOE detector

## Positron side





# cal orbit oscillation

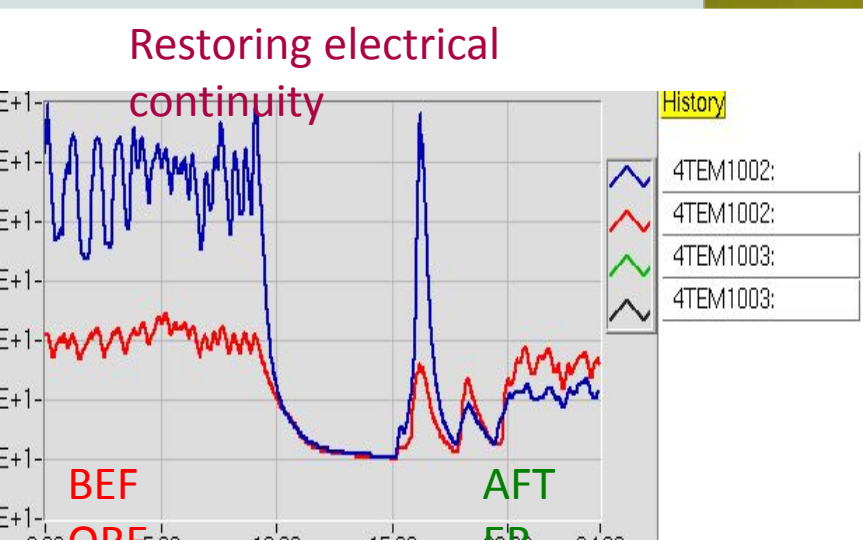


Beam oscillation reduction in the lower bandwidth due to activities carried on to damp residual mechanical vibration of the IP region

Fixed ripples of a few corrector magnets power supply at 50Hz and 100Hz

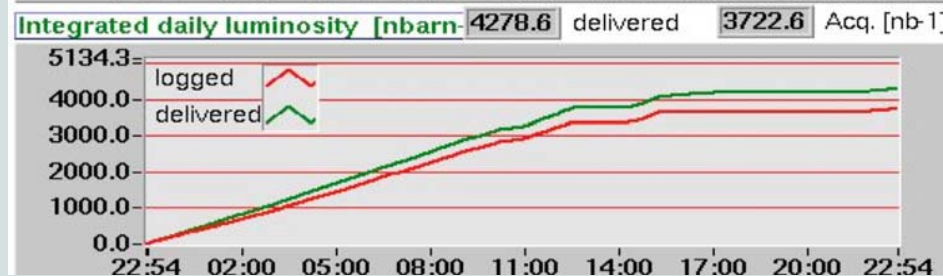
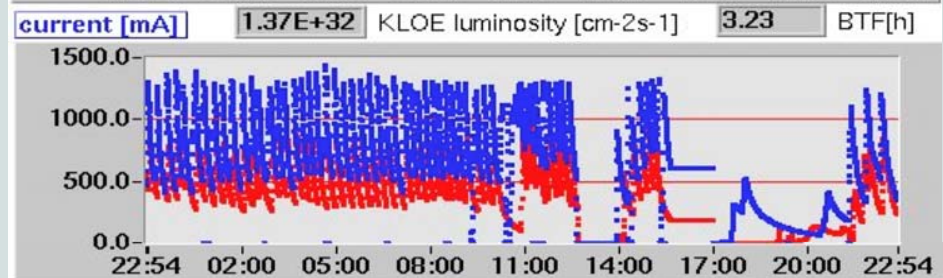
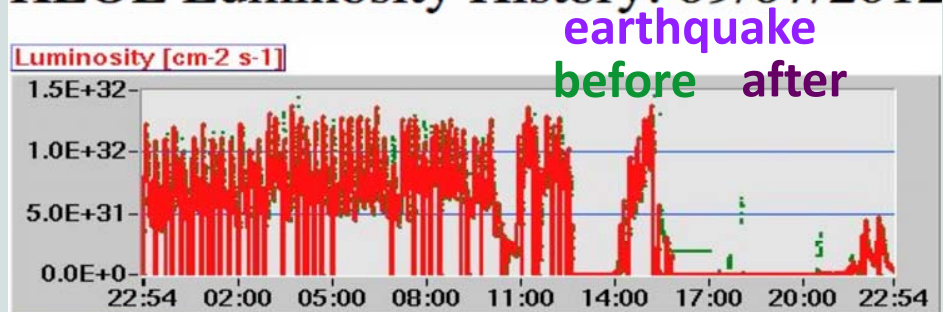
# Electrical continuity in the IR

On mid January a sudden rise occurred in the temperature of the beam pipes inside the KLOE detector due to the leak of electrical continuity in the bellows at both ends of the section common to the two beams.



# Alignment

## KLOE Luminosity History: 09/07/2012





## Summer shutdown (July 15<sup>th</sup> ÷ September 3<sup>rd</sup> 2012)

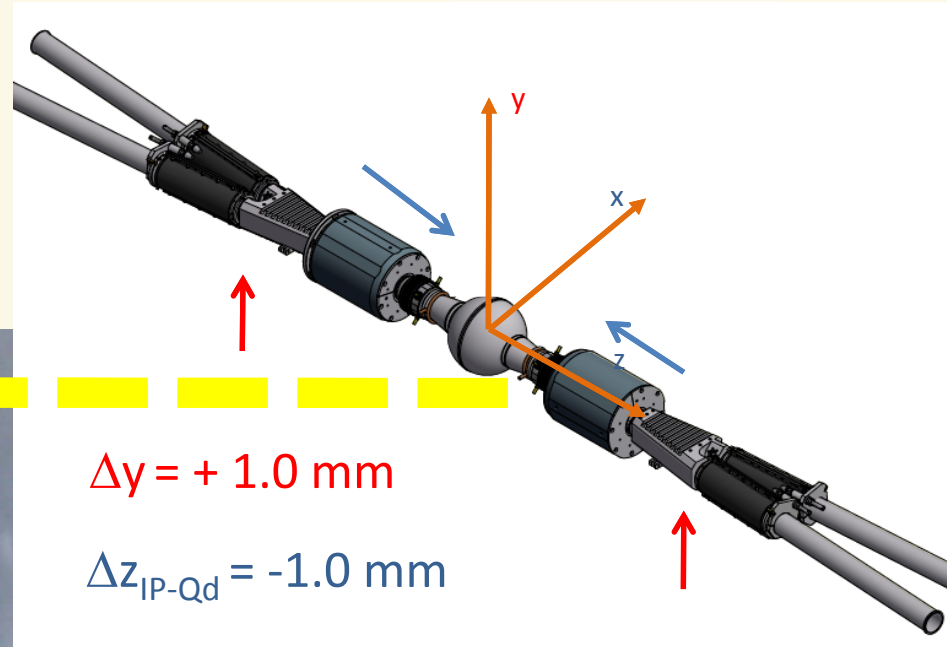
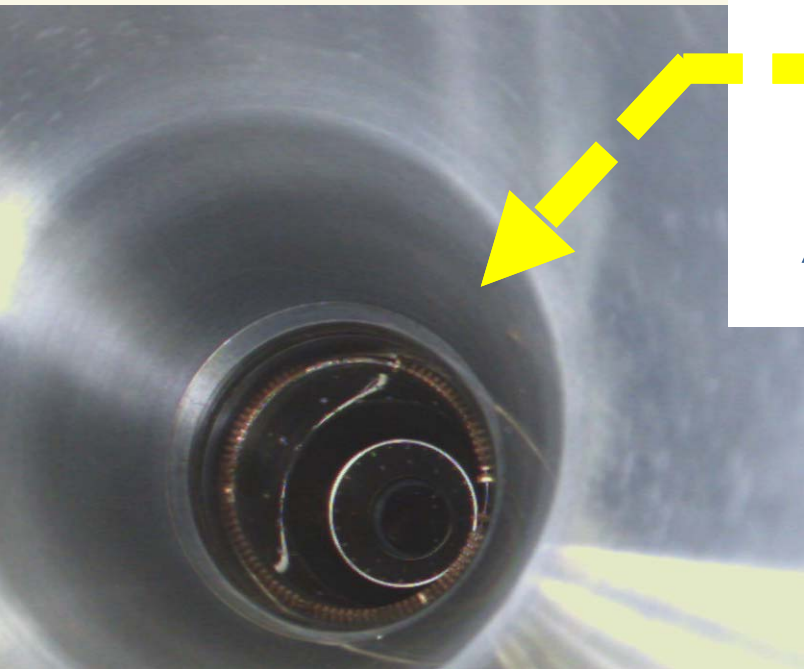
Summer shutdown has been anticipated to:

- perform an accurate position measurement of the low- $\beta$  and of the electromagnetic quadrupoles in the IR
- Investigate the problem related to the eating in the IP vacuum chamber
- recover the proper vacuum condition
- align the low- $\beta$

Functionality of the low level system supervisor has been restored by using part from another broken equipment

# Summer shutdown

Measurement and alignment



Endoscopic inspection of the low- $\beta$  vacuum chamber

- 1 bellow is broken

Figure 1. Endoscopic view of the

# IR mechanical update

## Special component modification

### Spherical vacuum chamber transitions

- Drawing to be finalized

- Welding tests by using the electron beam techniques are under way

- New beryllium shields already ordered

### IR support modification

- Drawing to be finalized

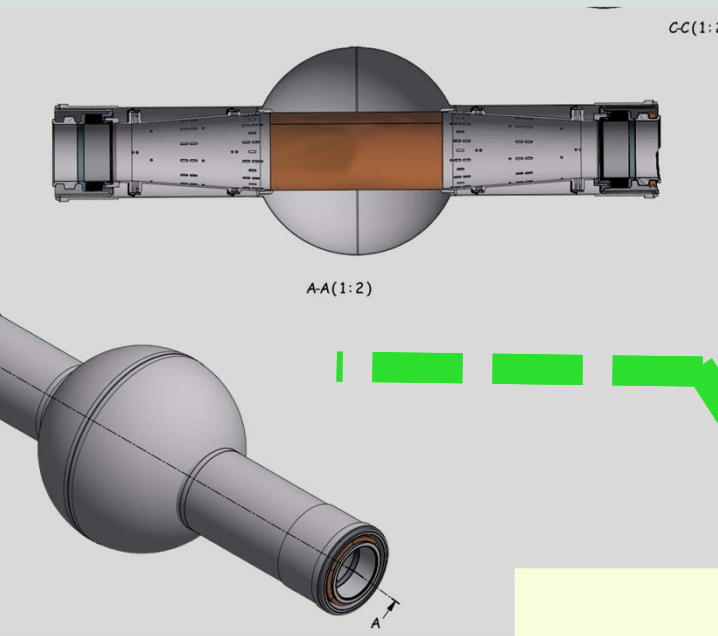
- Compatibility between the new cylinders supporting the inner-tracker and the collider services has been studied and defined

- TT beam modification to improve stiffness

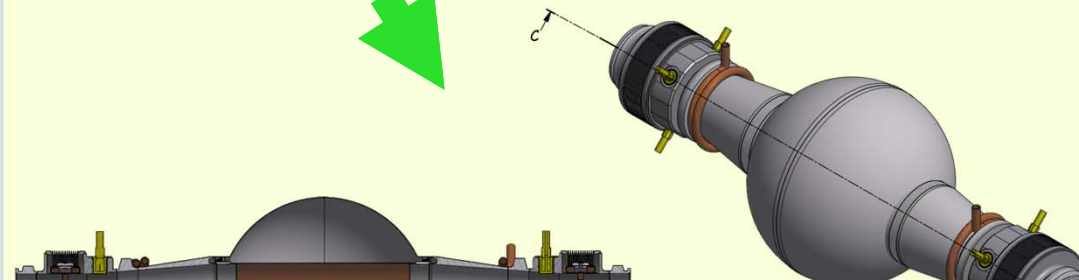
New mechanical controls for the rotation of the low- $\beta$   $Q_F$

Integration between the KLOE and the DAΦNE activities has been

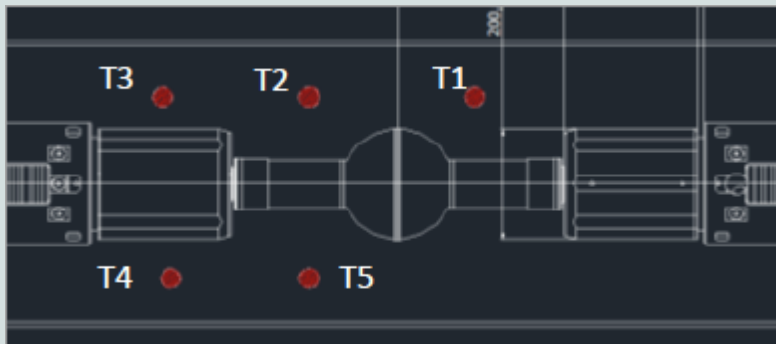
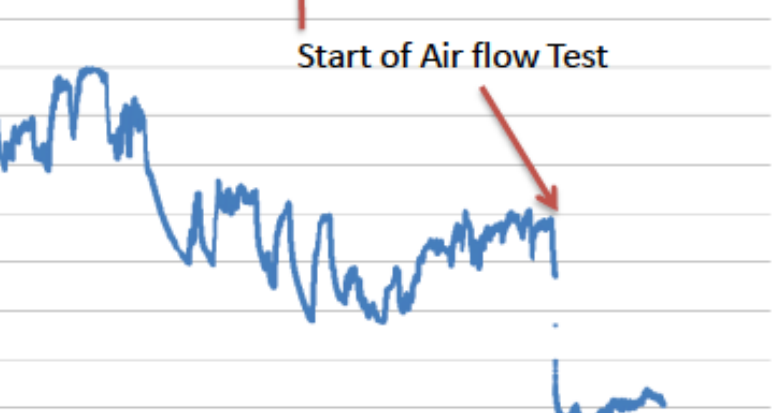
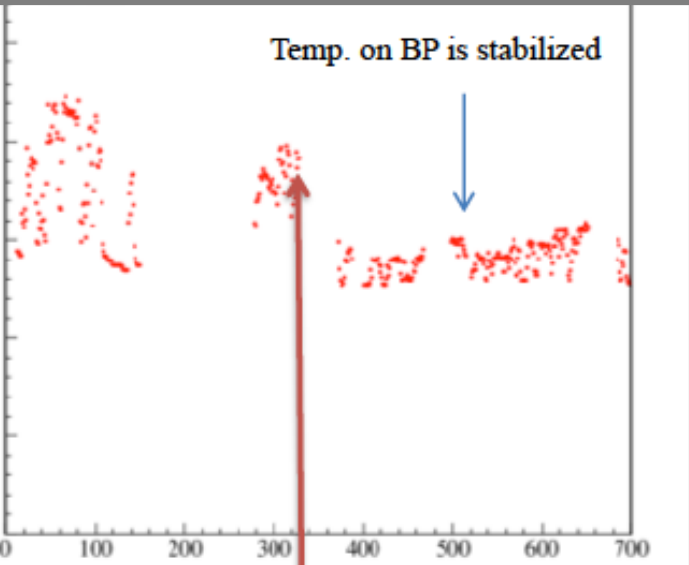
# Spherical vacuum chamber evolution



- Single vacuum chamber tapered
- New bellows with improved design
- 2 BPMS around the IP
- water cooling added
- New beryllium screens







**SmCo magnets** experience a modification of  $B_r$  with the temperature of the order of  $4 \cdot 10^{-4} / ^\circ\text{C}$

$30^\circ$  variation in the temperature of the low- $\beta$   $Q_D$  produces a 1% change in the gradient

Before summer shutdown excursion in the range  $50 \div 60^\circ\text{C}$  were observed with the beam current!!

This effect caused optics non reproducibility and the relevant vertical tune variations ( $\Delta q_2 \sim 0.04$ ) observed before summer

Standard Characteristics				
Items		Materials	R26HS	
			C//	C $\perp$
Magnetic Properties	Remanence $B_r$		[ T ]	1.02 ~ 1.12
			[ G ]	10200 ~ 11200
	Coercivity	$H_{cB}$	[ kA / m ]	716 ~ 844
			[ Oe ]	9000 ~ 10600
		$H_{cJ}$	[ kA / m ]	1432 ~
			[ Oe ]	18000 ~
	Maximum Energy Product $(BH)_{max}$		[ kJ / m <sup>3</sup> ]	191 ~ 239
			[ MGOe ]	24 ~ 30
Recoil Permeability $\mu_r$		[ - ]	1.02	
Temperature Properties	Thermal Coefficient of $B_r$		[ % / K ]	- 0.04 *1
	Thermal Coefficient of $H_{cJ}$		[ % / K ]	- 0.20 *2

# IR mechanical update

## Special component modification

### Spherical vacuum chamber transitions

- Drawing to be finalized

- Welding tests by using the electron beam techniques are under way

- New beryllium shields already ordered

### IR support modification

- Drawing to be finalized

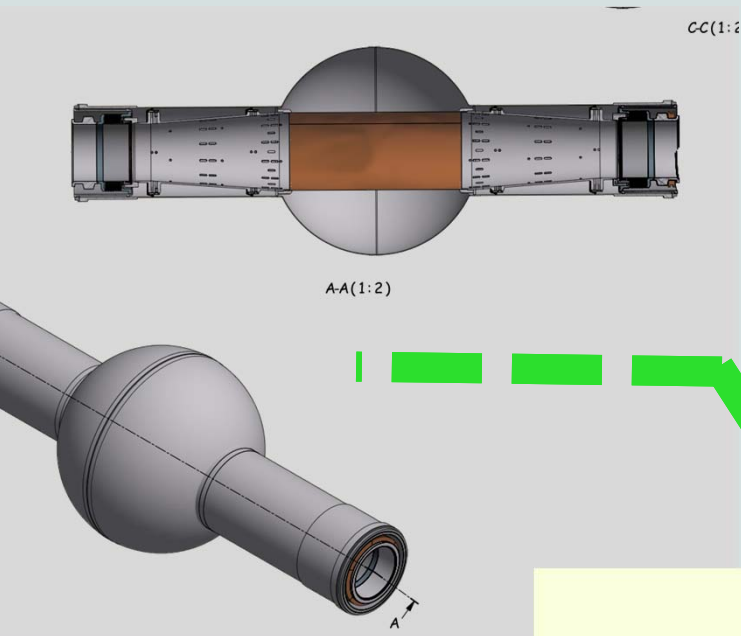
- Compatibility between the new cylinders supporting the inner-tracker and the collider services has been studied and defined

- TT beam modification to improve stiffness

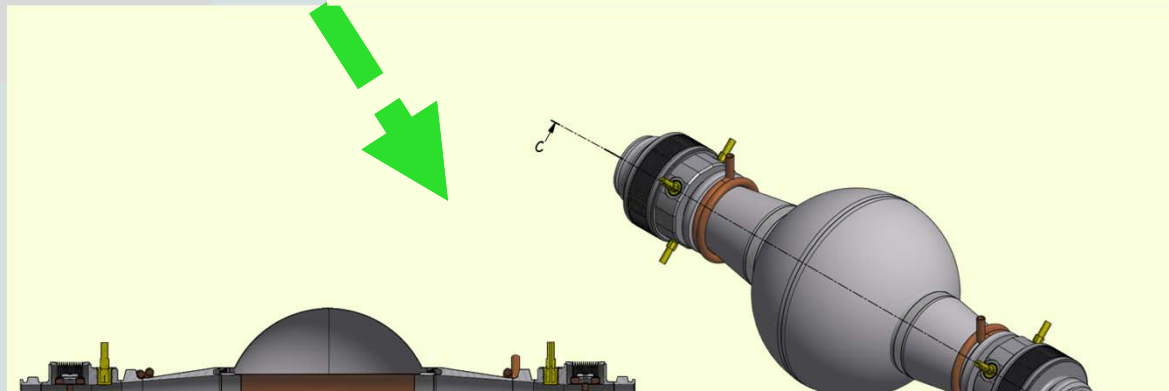
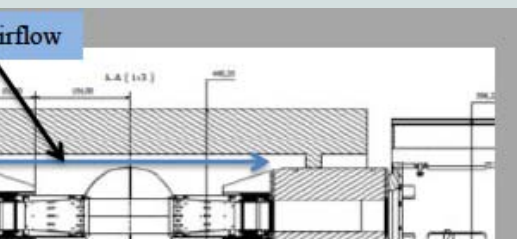
New mechanical controls for the rotation of the low- $\beta$   $Q_F$

Integration between the KLOE and the DAΦNE activities has been

# Spherical vacuum chamber evolution



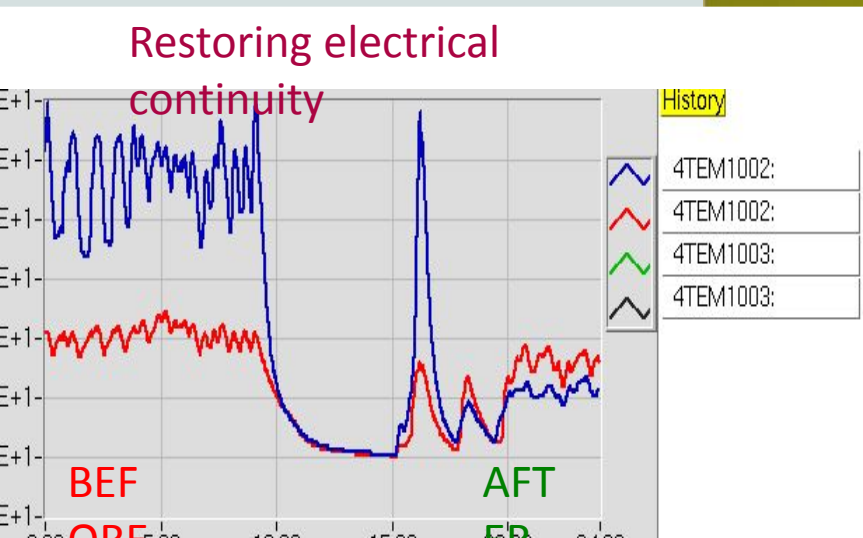
- Single vacuum chamber tapered
- New bellows with improved design
- 2 BPMS around the IP
- water cooling added
- New beryllium screens





# Electrical continuity in the IR

On mid January a sudden rise occurred in the temperature of the beam pipes inside the KLOE detector due to the leak of electrical continuity in the bellows at both ends of the section common to the two beams.



## Conclusions

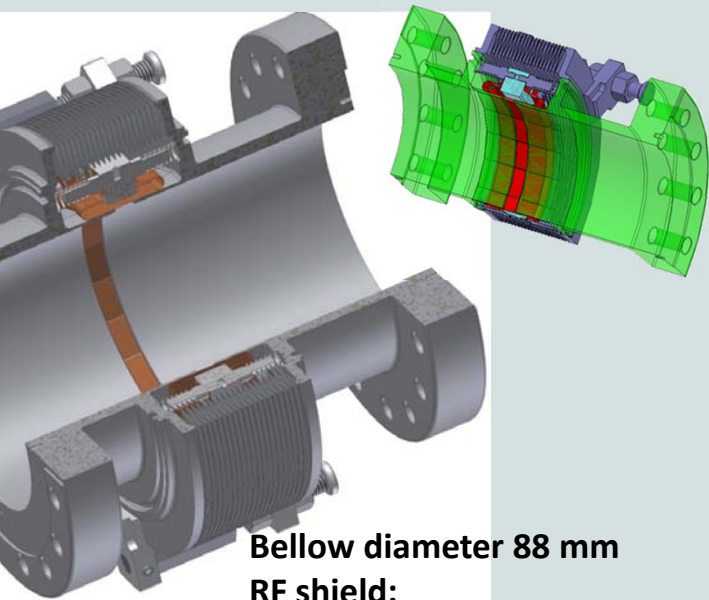
*Based on large crossing angle and Crab-Waist compensation of the beam-  
n interaction is operative on DAΦNE*

*satisfies the design requirement in terms of optics and betatron coupling  
compensation*

*Operational experience has pointed out some limitations concerning mainly the  
mechanical design. These aspects will be fixed and/or improved during the next  
shutdown necessary to install the inner tracker of the KLOE-2 detector*

*Thank you for your attention*

# $\Omega$ Shielded Bellows

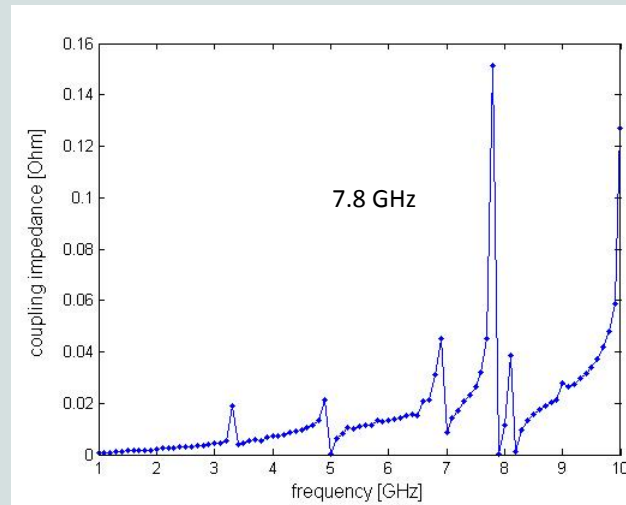


**Bellow diameter 88 mm**

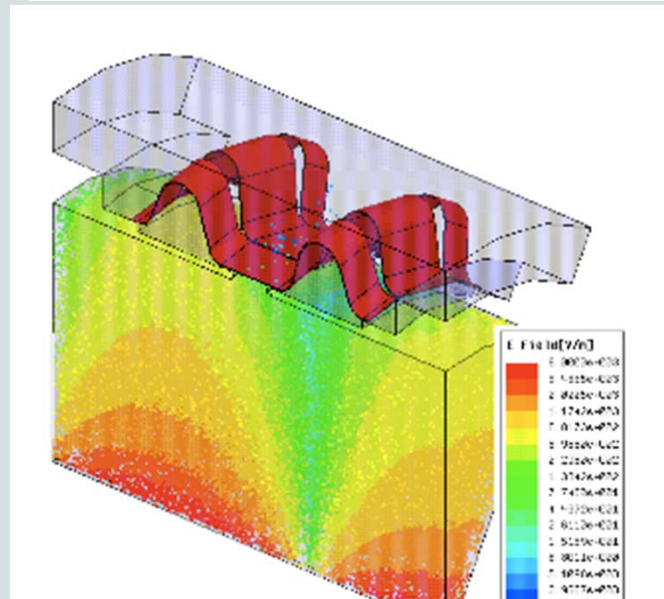
**RF shield:**

**Axial working stroke =  $\pm 7$  mm**

**Radial offset =  $\pm 3$  mm**

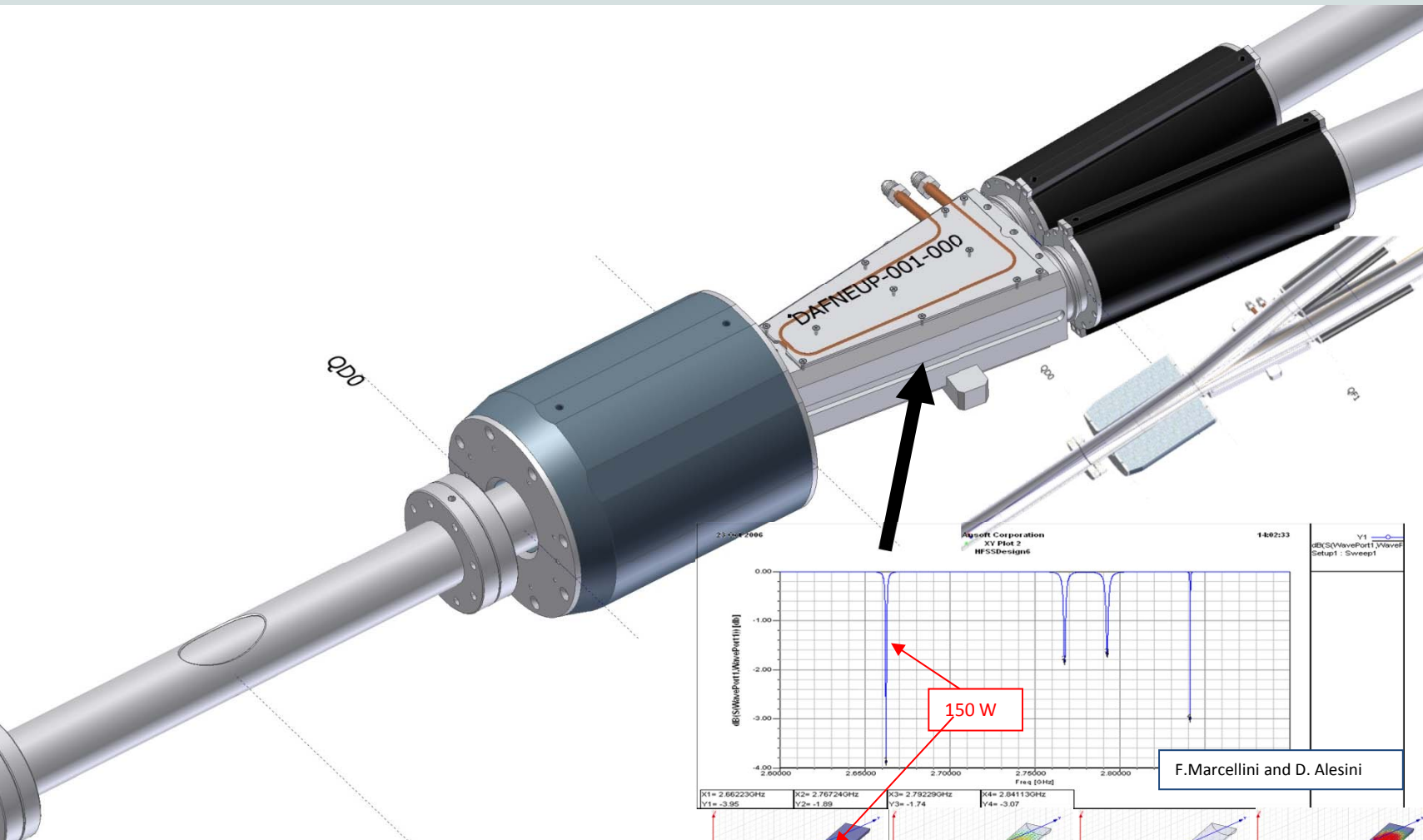


ing based on Be-Cu  $\Omega$  strips 0.2 mm thick  
impedance and improved mechanical  
cations



imulation

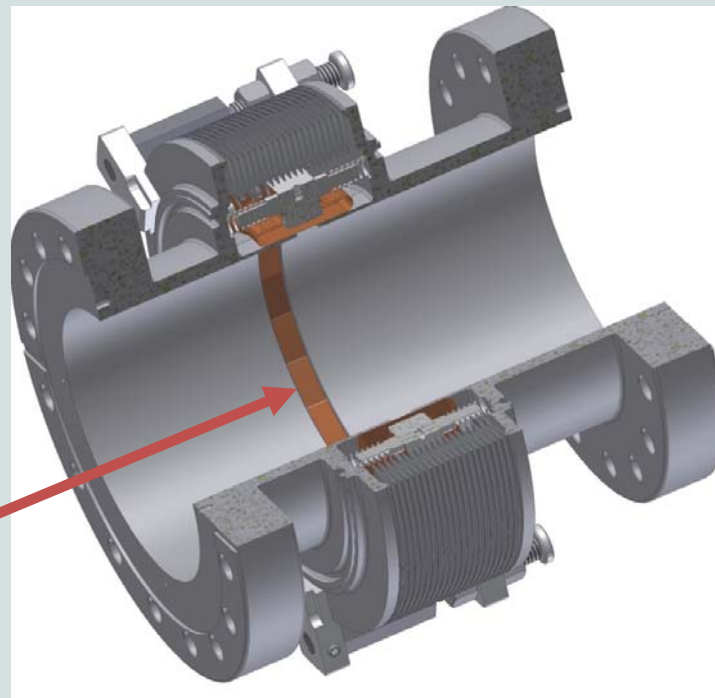
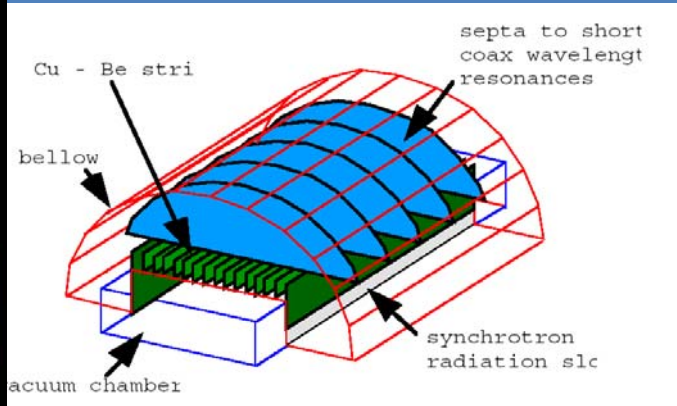
# Y shaped vacuum chamber





# NEW BELLOWS

## OLD BELLOW



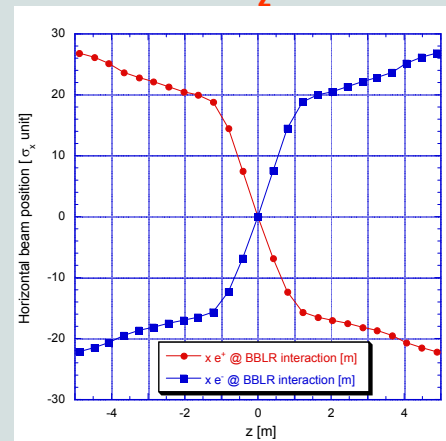
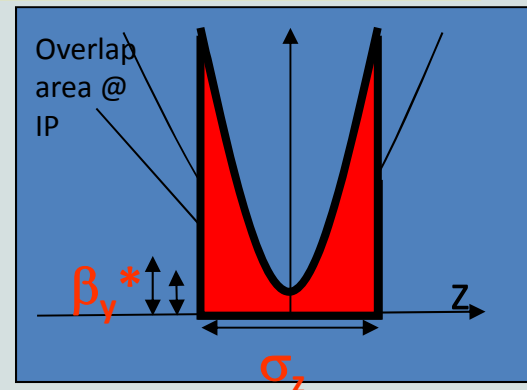
g based on Be-Cu  $\Omega$  strips 0.2 mm thick  
mpedance and improved mechanical  
tions



# Rationale for the Upgrade

$L_{\text{peak}} \sim 1.6 \cdot 10^{32} \text{ cm}^{-2} \text{ s}^{-1}$  was the maximum luminosity achievable in the original DAΦNE configuration due to:

- $\beta_y^* \sim \sigma_z$  to avoid hourglass effect
- Long-range beam-beam interactions causing  $\tau^+ \tau^-$  reduction limiting  $I_{\text{MAX}}^+ I_{\text{MAX}}^-$  and consequently  $L_{\text{peak}}$  and  $L_f$
- Transverse size enlargements due to the beam-beam interaction



# Large Piwinski angle

Large Piwinski angle  $\Phi$  obtained by:

$$\Phi \approx \frac{\sigma_z}{\sigma_x^*} \frac{\theta}{2}$$

small  $\sigma_x$   
large  $\theta$

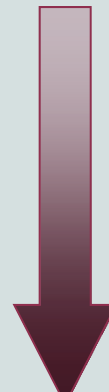
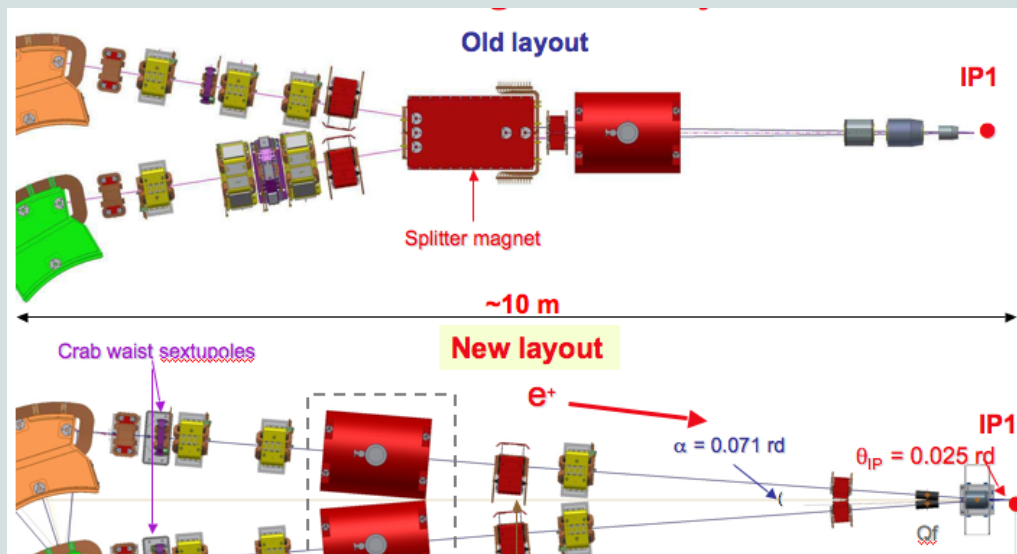
$$\zeta_y \propto \frac{N \sqrt{\beta_y^*}}{\sigma_z \theta} \quad \zeta_x \propto \frac{N}{(\sigma_z \theta)^2} \quad L \propto \frac{N \zeta_y}{\beta_y^*}$$



- low  $\zeta_x$
- $L_{\text{geometric}}$  gain
- no parasitic crossing

## Old magnetic layout

• magnets and compensator  
• dipoles removed  
• low- $\beta$   
• dipole around IP rotated  
• collision angle  $\sim 50$  mrd  
• type corrector dipoles used to  
• the vacuum chamber in the arc



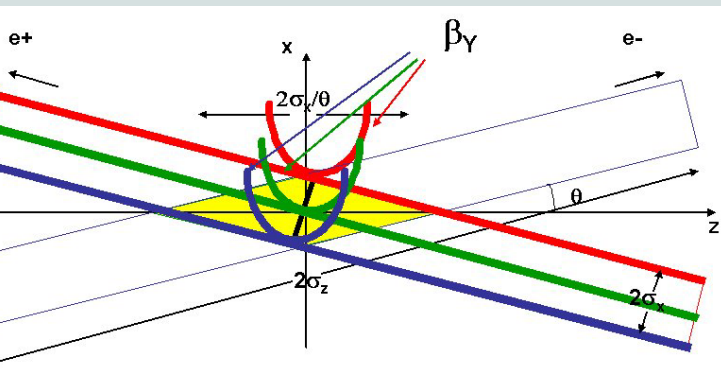
## Lower $\beta_y^*$ possible

$\beta_y^*$  in fact the bunch overlap length  $\Sigma$  is:

$$\propto \frac{\sigma_x}{\theta} \quad \beta_y \propto \frac{\sigma_x}{\theta} \ll \sigma_z$$



- $L_{\text{geometric}}$  gain
- low  $\zeta_y$
- Vertical synchro-betatron resonances suppression



### low- $\beta$ section

$\gamma$ -beta section based on PM QUADS:

$$K_{\text{QD}} = -29.2 \text{ [T/m]}$$

$$K_{\text{QF}} = 12.6 \text{ [T/m]}$$

vacuum chambers separate after Q

Only 1 parasitic crossing  
 $\epsilon_x \sim .26 \mu\text{m} \rightarrow \Delta x_{\text{PC}} \sim 40 \sigma_x$





# Crab-Waist compensation

Collision with large  $\Phi$  is not a new idea .....

Crab-Waist transformation is !

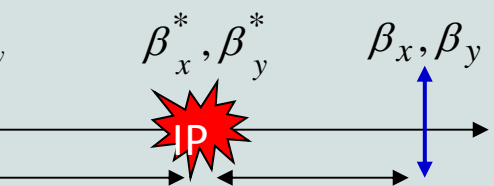
(Maimondi et al., 2006)

$$y = \frac{xy'}{2\theta}$$



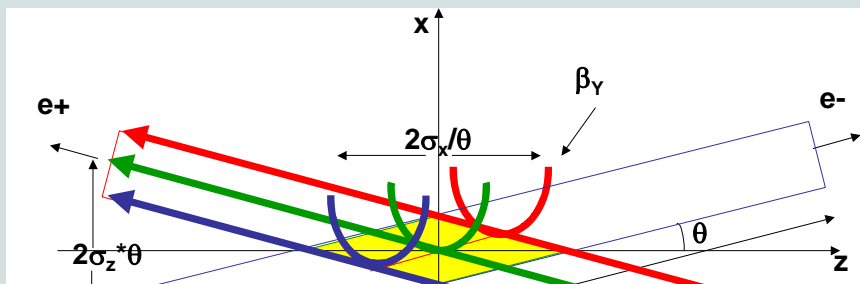
- $L_{\text{geometric}}$  gain
- x-y synchro-betatron and betatron resonance suppression

(anti)sextupole

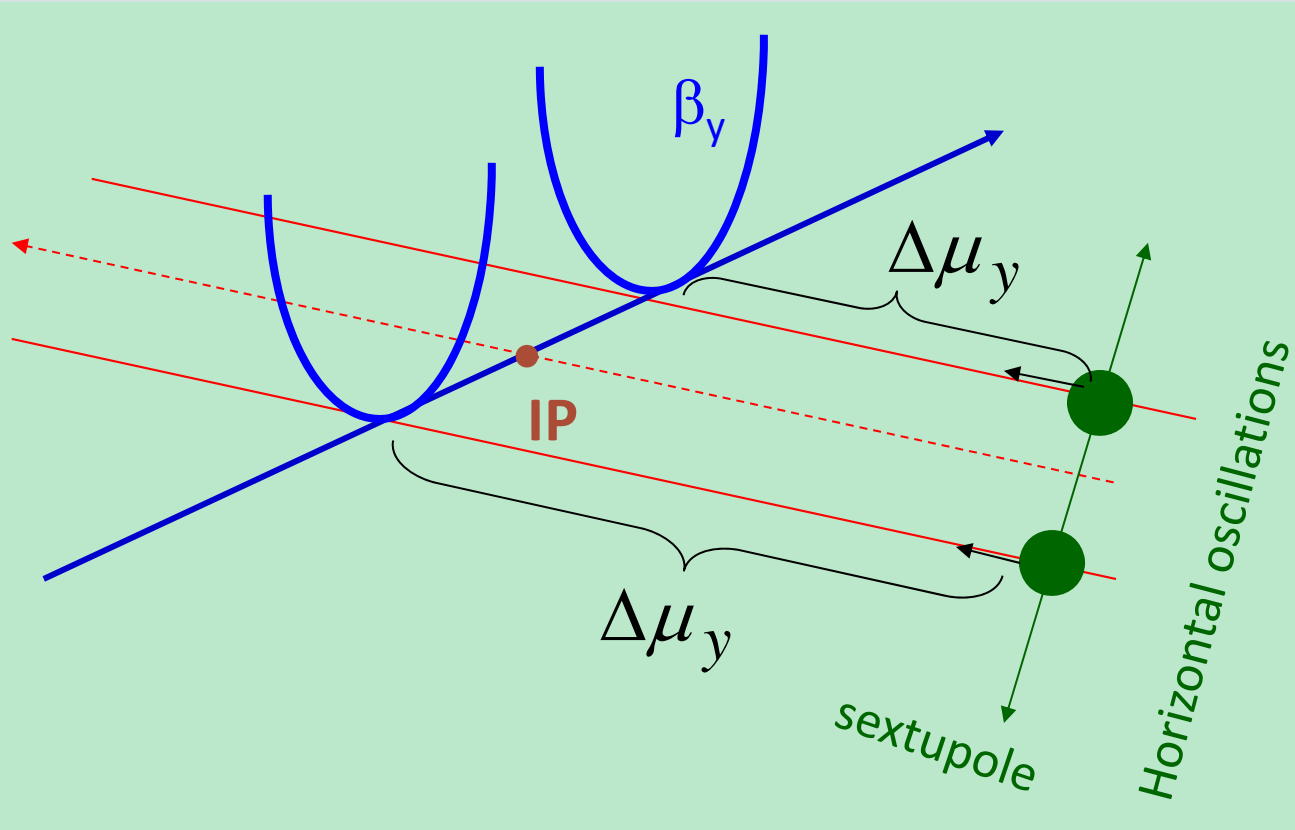


$$\Delta \nu_x = \pi$$

$$\Delta \nu_y = \frac{\pi}{2}$$



## Suppression of X-Y Resonances

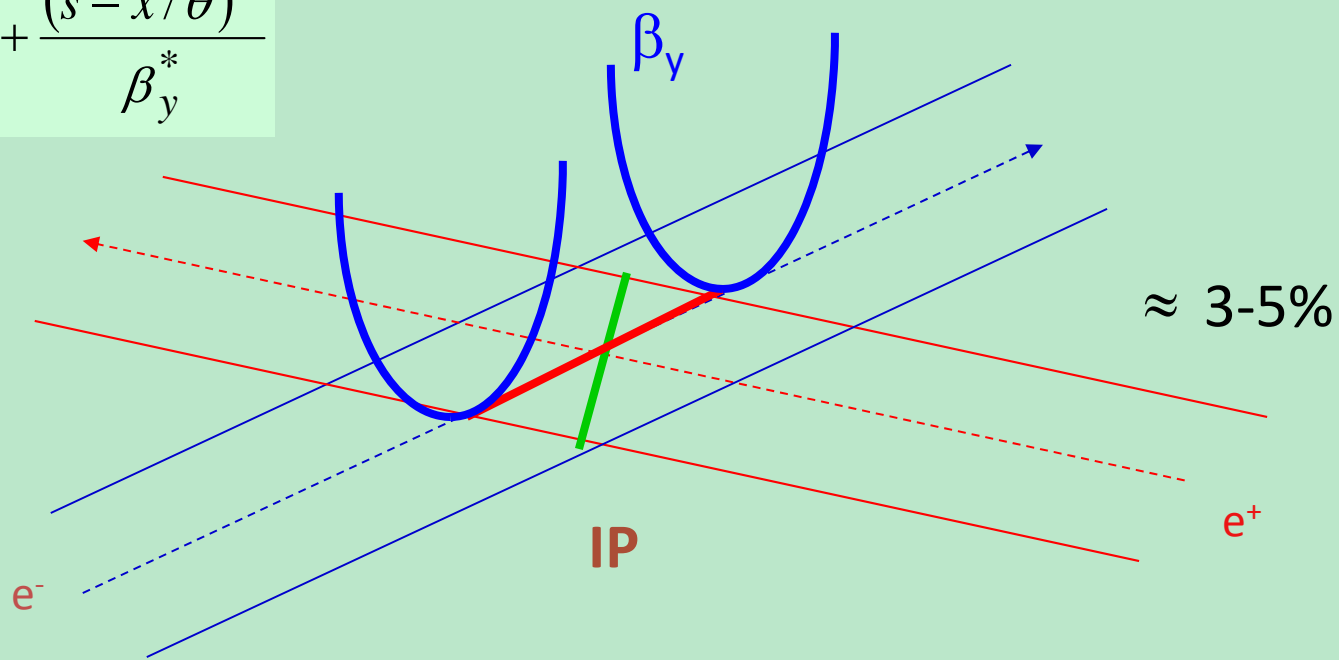


Performing horizontal oscillations:

- Particles see the same density and the same (minimum) vertical

## Geometric Factor

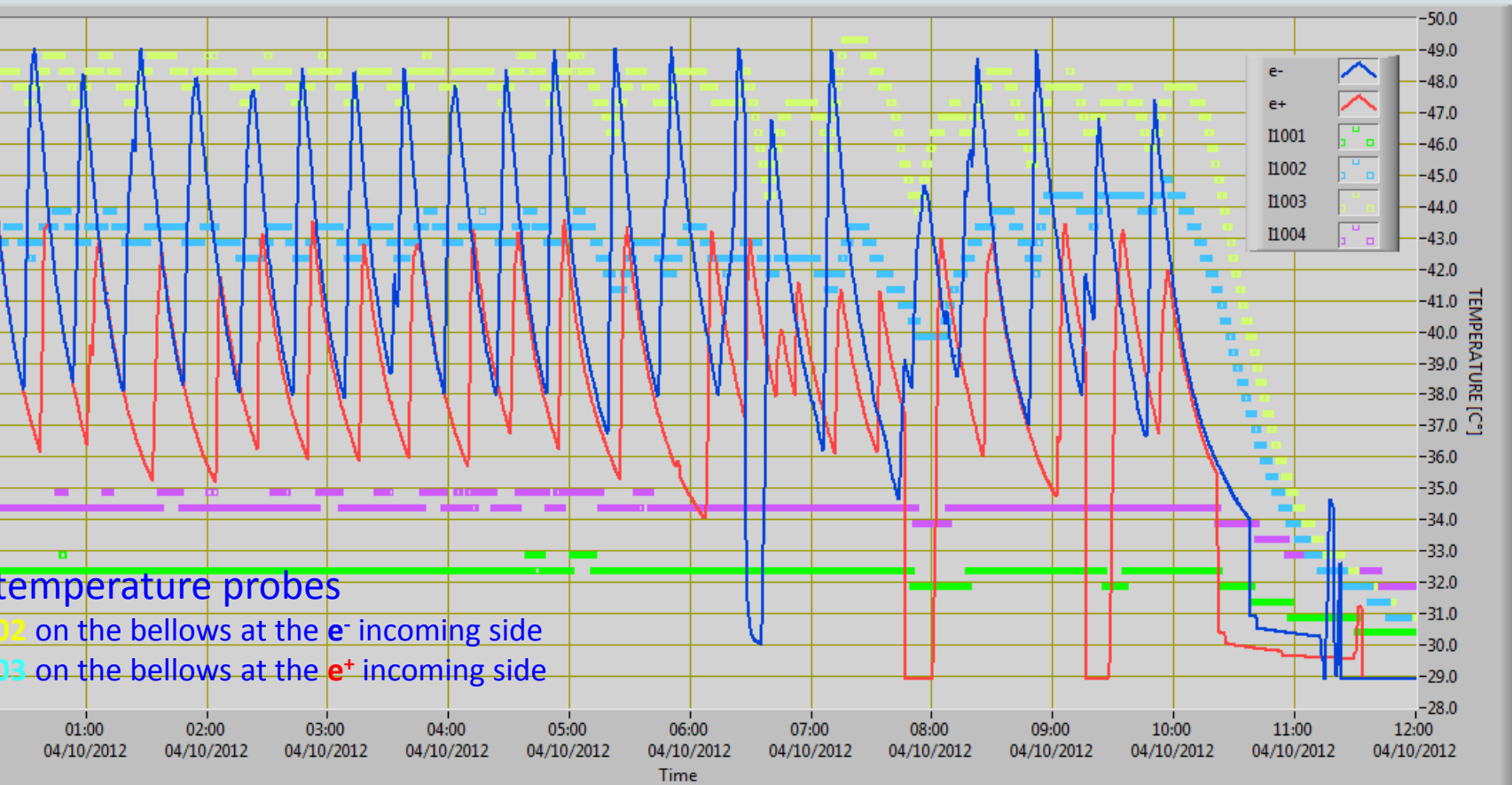
$$\beta_y = \beta_y^* + \frac{(s - x/\theta)^2}{\beta_y^*}$$



Minimum of  $\beta_y$  for  $e^-$  beam is along the maximum density of the opposite  $e^+$  beam;

The waist length is oriented along the overlap area. The line of the minimum

# Beam current & IP temperature



temperature probes

I1002 on the bellows at the e<sup>-</sup> incoming side

I1003 on the bellows at the e<sup>+</sup> incoming side



# Beam current & IP temperature

After airflow activation

